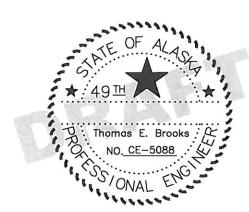




ADZING SHALL BE IN ACCORDANCE WITH AREMA — CHAPTER 3 — PARAGRAPH 1.5.2. EACH SET OF HOLES SHALL BE PLACED SYMMETRICALLY ABOUT CENTERLINES OF TIES USING THE DIMENSIONS SHOWN. HOLES SHALL EXTEND THROUGH TIES. 2. HOLES -

TIES MUST BE AT LEAST 8'-6" IN LENGTH AND MUST BE NO LONGER THAN 8'-7" AND DOUBLE END TRIMMED. 3. LENGTH -





ALASKA RAILROAD CORPORATION
OFFICE OF THE CHIEF ENGINEER
P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456

STANDARD

TIE BORING AND ADZING FOR 115 LB. RE RAIL (7" x 13" PLATE) 7" x 9" x 8'-6" HARDWOOD TIES

PPROVED:			DATE:
ESIGNED BY:	ARRC		FILE: a1-13.04.dwg
RAWN BY: HECKED BY:	BBF REH	SCALE: 1-1/2" = 1'	113-04
PPROVED BY:		DATE: 1/15/2004	1.13-04