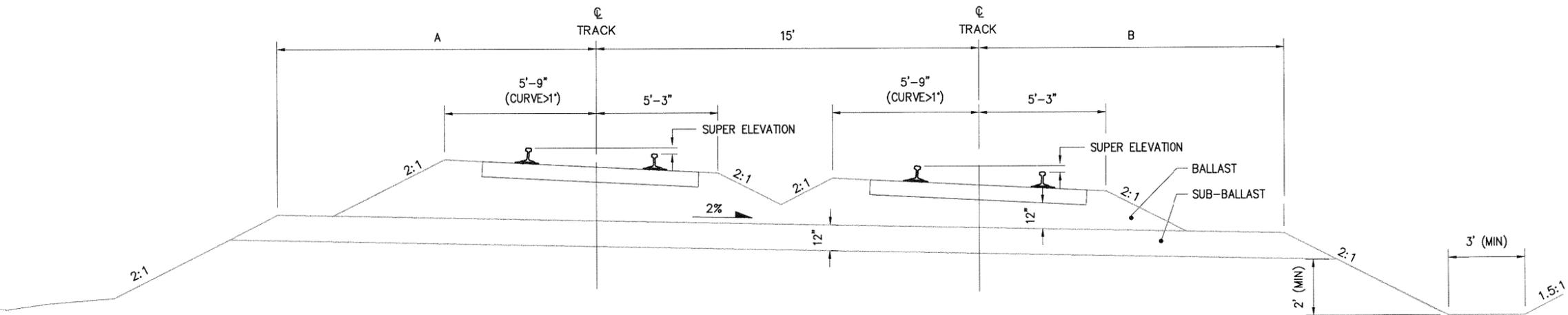


**TANGENT SECTION**

SCALE: 1" = 5'



**CURVED SECTION**

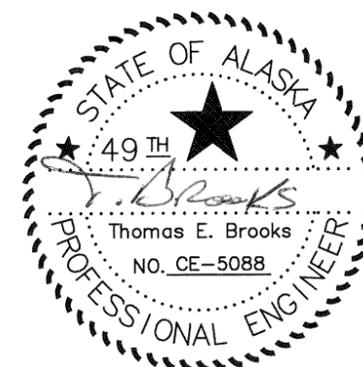
SCALE: 1" = 5'

BALLAST REQUIRED FOR 100' OF TRACK		
CURVED TRACK	SUPER ELEVATION	CUBIC YARDS
	1"	140.3
2"	165.3	
3"	182.9	
4"	220.5	
5"	246.5	
TANGENT TRACK		148.9

SUB-BALLAST REQUIRED FOR 100' OF TRACK		
CURVED TRACK	DEGREE OF CURVE	CUBIC YARDS
	0° - 1°	152.9
1° - 2°	154.7	
2° - 6°	155.6	
+6°	157.5	
TANGENT TRACK		152.2

	SUB-BALLAST WIDTH FOR DEGREE CURVATURE	
	DIMENSIONS	
	A	B
0° - 1 0' INCLUSIVE	12'-0"	12'-0"
1° 1' - 2° 0' INCLUSIVE	12'-6"	12'-0"
2° 1' - 6° 0' INCLUSIVE	13'-0"	12'-0"
OVER 6°	13'-6"	12'-0"

- NOTES**
1. BALLAST DEPTH SHALL BE MINIMUM 12" UNDER TIE, MEASURED AT LOW RAIL.
  2. ALL QUANTITIES ESTIMATED, REPRESENT IN-PLACE, COMPACTED MATERIAL, BASED ON 6,500 TIES PER MILE AND MINIMUM BALLAST AND SUB-BALLAST DIMENSIONS.
  3. SUBGRADE SLOPE TRANSITION RATE TO BE 1" IN 10'.
  4. DEPTH OF DITCH VARIES TO PROVIDE POSITIVE DRAINAGE.



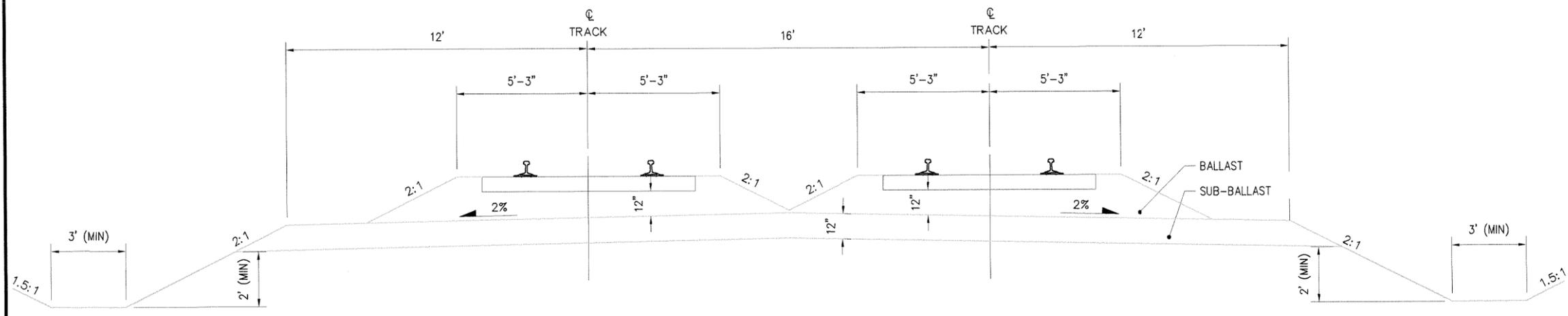
**ALASKA RAILROAD CORPORATION**  
 OFFICE OF THE CHIEF ENGINEER  
 P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456

**STANDARD  
 MAIN LINE DOUBLE TRACK  
 BALLAST SECTIONS  
 WOOD TIES**

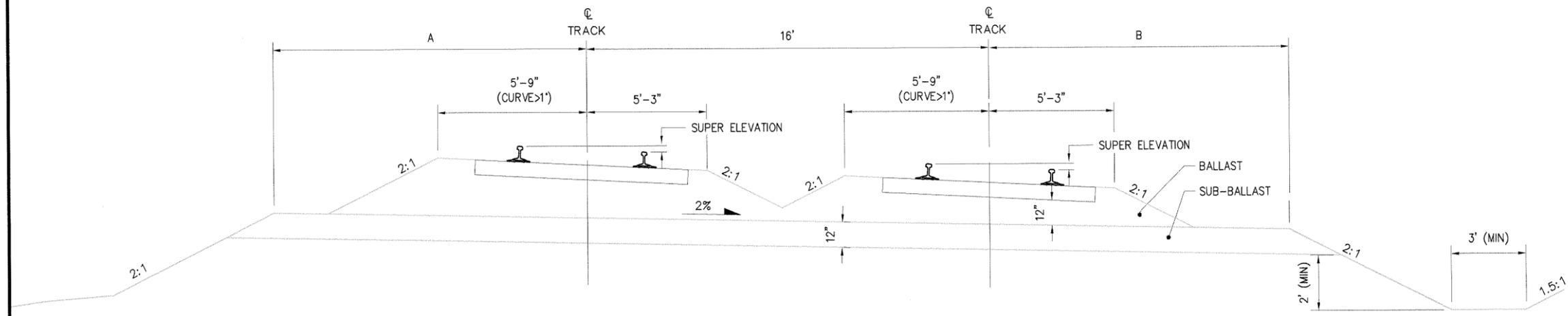
APPROVED: *T. Brooks* DATE: 1/28/04  
 DESIGNED BY: REH  
 DRAWN BY: BBF SCALE: 1" = 60'  
 CHECKED BY: REH  
 APPROVED BY: JEB DATE: 1/28/2004  
 FILE: a2.1-04.dwg  
**2.1-04**

SUB-BALLAST WIDTH FOR DEGREE CURVATURE		
	DIMENSIONS	
	A	B
0° - 1 0' INCLUSIVE	12'-0"	12'-0"
1° 1' - 2° 0' INCLUSIVE	12'-6"	12'-0"
2° 1' - 6° 0' INCLUSIVE	13'-0"	12'-0"
OVER 6°	13'-6"	12'-0"

- NOTES
1. BALLAST DEPTH SHALL BE MINIMUM 12" UNDER TIE, MEASURED AT LOW RAIL.
  2. SUBGRADE SLOPE TRANSITION RATE TO BE 1" IN 10'.
  3. DEPTH OF DITCH VARIES TO PROVIDE POSITIVE DRAINAGE.



**TANGENT SECTION**  
SCALE: 1" = 5'



**CURVED SECTION**  
SCALE: 1" = 5'



**ALASKA RAILROAD CORPORATION**  
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P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456

STANDARD  
**MAIN LINE DOUBLE TRACK**  
**BALLAST SECTIONS 16' CENTERS**  
**WOOD TIES**

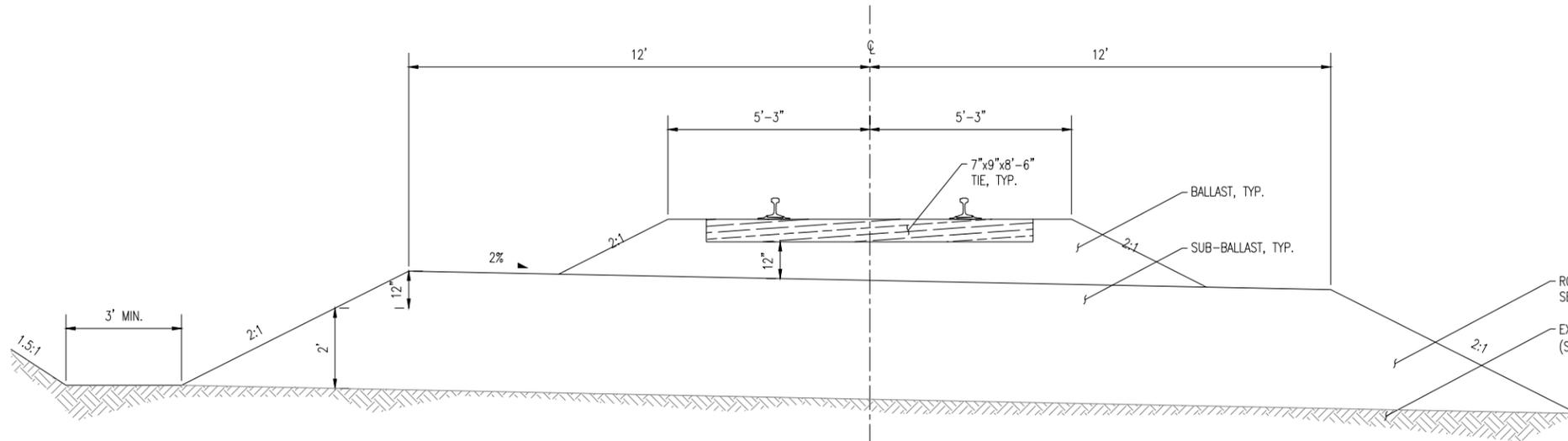
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APPROVED BY: JEB

SCALE: 1" = 60'  
DATE: 4/14/2005

FILE: s2.11-05.dwg  
**2.11-05**

DRAWING LOCATION: P:\ENGINEERING\ARCG STANDARDS\2. STANDARD DRAWINGS\1. ROADWAY (X)\X-1 TYPICAL SECTIONS.DWG

PUBLISHED CTB  
SCALE AS NOTED  
DATE TIME 10/28/2025 3:28:11 PM



**BALLAST REQUIREMENTS FOR 100' OF TRACK**

CURVED TRACK	SUPER ELEVATION	CUBIC YARDS
	1"	75.1
2"	77.0	
3"	80.1	
4"	83.4	
5"	86.8	
TANGENT TRACK		75.0

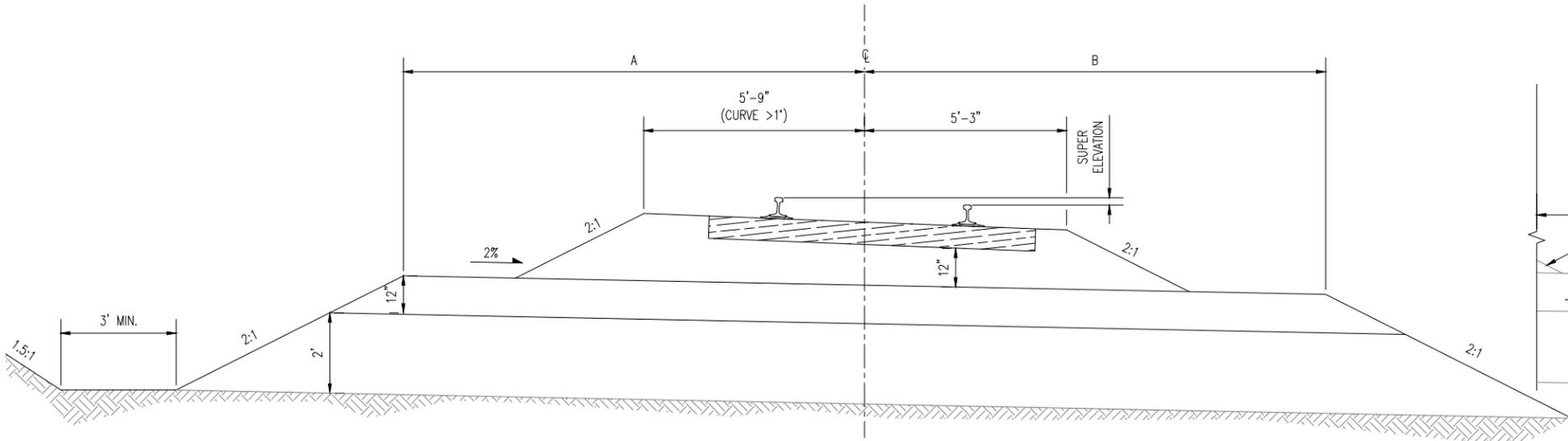
**SUB-BALLAST REQUIREMENTS FOR 100' OF TRACK**

CURVED TRACK	DEGREE OF CURVE	CUBIC YARDS
	0° - 1°	96.3
1° - 2°	98.2	
2° - 6°	100.0	
> 6°	101.9	
TANGENT TRACK		96.3

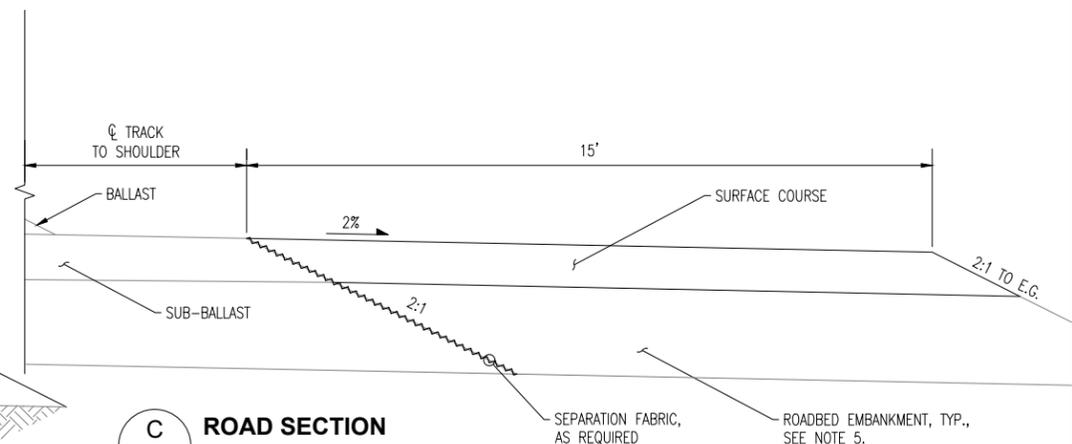
**SUB-BALLAST WIDTH FOR DEGREE OR CURVATURE**

DEGREE OF CURVATURE	DIMENSIONS	
	A	B
0° - 1°0'	12'-0"	12'-0"
1°1' - 2°0'	12'-6"	12'-0"
2°1' - 6°0'	13'-0"	12'-0"
> 6°	13'-6"	12'-0"

**A TANGENT SECTION - SINGLE TRACK, WOOD TIE**  
X-01.01 SCALE: AS NOTED



**B CURVE SECTION - SINGLE TRACK, WOOD TIE**  
X-01.01 SCALE: AS NOTED



**C ROAD SECTION**  
X-01.01 SCALE: AS NOTED

**GENERAL NOTES:**

- BALLAST DEPTH SHALL BE, AT A MINIMUM, 12" BELOW THE TIE, AS MEASURED AT THE LOW RAIL.
- ALL QUANTITIES ESTIMATED REPRESENT IN-PLACE COMPACTED MATERIAL, BASED ON 3,250 TIES PER MILE AND MINIMUM BALLAST AND SUB-BALLAST QUANTITIES.
- SUB-GRADE SHALL SLOPE TO PREVAILING DRAINAGE SIDE ON TANGENT TRACK AND TO THE INSIDE OF THE CURVE ON CURVED TRACK.
- SUB-GRADE TRANSITION RATE TO BE 1" OVER 10'-0".
- EXCAVATION (NATIVE MATERIAL) MAY BE USED FOR THE ROADBED EMBANKMENT IF IT MEETS REQUIREMENTS FOR SELECTED MATERIAL, TYPE A.
- EXCAVATION (NATIVE MATERIAL) MAY BE USED FOR THE SUB-ROADBED EMBANKMENT IF IT MEETS THE REQUIREMENTS FOR SELECTED MATERIAL, TYPE C.

**MATERIALS:**

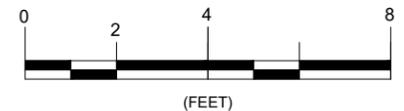
- SUB-ROADBED EMBANKMENT: SELECTED MATERIAL, TYPE C IN ACCORDANCE WITH SUBSECTION 703-2.07.
- ROADBED EMBANKMENT: SELECTED MATERIAL, TYPE A IN ACCORDANCE WITH SUBSECTION 703-2.07.
- SUB-BALLAST: AGGREGATE BASE COURSE, GRADING C-1 IN ACCORDANCE WITH SUBSECTION 703-2.03.
- SURFACE COURSE: AGGREGATE BASE COURSE, GRADING D-1 IN ACCORDANCE WITH SUBSECTION 703-2.13.
- BALLAST: TYPE 3 (FOR MAIN LINE TRACK) OR 4A (FOR INDUSTRY TRACK) IN ACCORDANCE WITH SUBSECTION 703-2.17.
- SEPARATION FABRIC: CONFORMING TO SUBSECTION 729-2.01.2.

**CONSTRUCTION:**

- EXCAVATE, AS REQUIRED, IN ACCORDANCE WITH SECTION 203.
- PLACE GEOTEXTILE MATERIAL IN ACCORDANCE WITH SECTION 630.
- PLACE, GRADE, AND SHAPE SELECTED MATERIALS, TYPES A AND C, IN ACCORDANCE WITH SUBSECTION 203-3.03.
- COMPACT SELECTED MATERIAL, TYPE A IN ACCORDANCE WITH SUBSECTION 203-3.04 "COMPACTION WITH MOISTURE AND DENSITY CONTROL".
- COMPACT SELECTED MATERIAL, TYPE C IN ACCORDANCE WITH SUBSECTION 203-3.05 "COMPACTION WITHOUT MOISTURE AND DENSITY CONTROL".
- PLACE AND GRADE AGGREGATE BASE COURSES IN ACCORDANCE WITH SUBSECTION 301-3.01.
- SHAPE AND COMPACT AGGREGATE BASE COURSES IN ACCORDANCE WITH SUBSECTION 301-3.03 "SHAPING AND COMPACTION".
- PLACE RAILROAD BALLAST OF THE TYPE INDICATED ON THE PLANS IN ACCORDANCE WITH SUBSECTION 309-2.01.
- UPON COMPLETION OF THE TRACK WORK; PLACE ADDITIONAL BALLAST AS NEEDED TO TAMP, SURFACE, AND DRESS BALLAST IN ACCORDANCE WITH SUBSECTION 309-3.02.

**UTILITIES:**

VERIFY ALL UNDERGROUND UTILITIES PRIOR TO DIGGING.  
LOCATE CALL CENTER OF ALASKA (811):  
- ANCHORAGE .....1.907.278.3121  
- FAIRBANKS .....1.907.459.6400  
- STATEWIDE .....1.800.478.3121  
CALL CENTER WILL NOTIFY SUBSCRIBED UTILITIES ONLY, OTHER UTILITIES NEED TO BE CONTACTED INDIVIDUALLY.



**MAIN LINE BALLAST SECTIONS ON EXISTING ALIGNMENT - WOOD TIES**

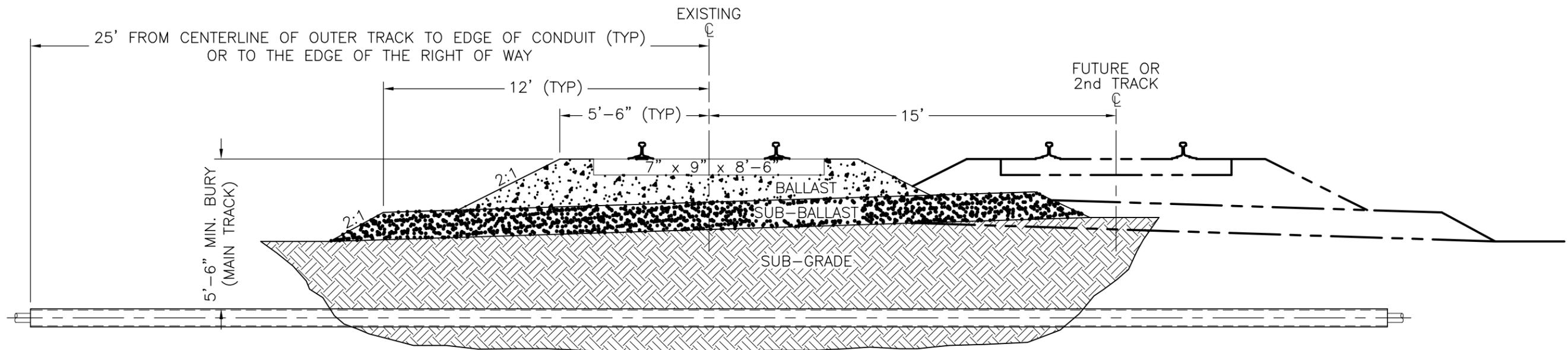
ADOPTED AS A STANDARD PLAN BY: Brian A. Lindamood, P.E., S.E.  
Chief Engineer

ADOPTION DATE: 01/05/2024

LAST CODE AND STANDARDS REVIEW BY: BAO DATE: 01/05/2024



X-01.01

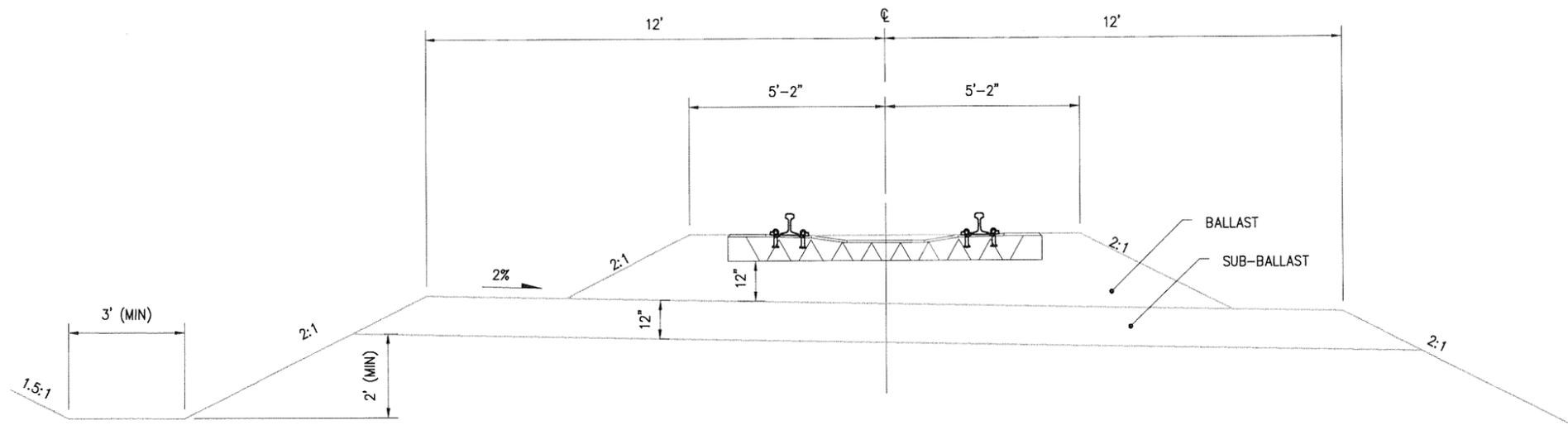


**TANGENT SECTION**  
 SCALE: 1/4" = 1'-0"

**NOTES**

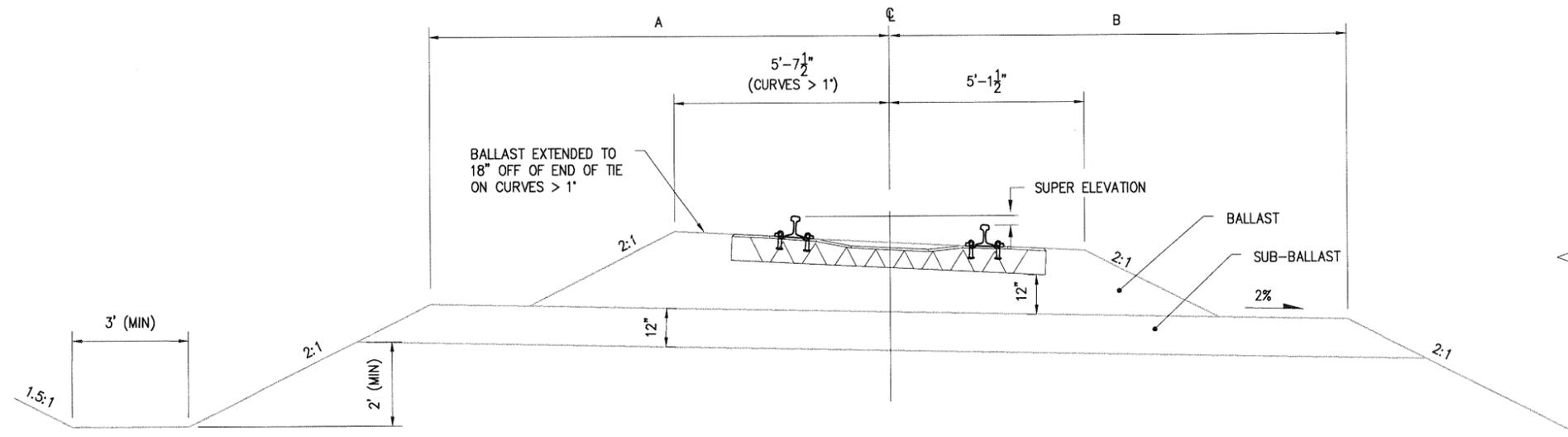
1. UNDER TRACK FIBEROPTIC CROSSING TO CROSS THE TRACKS PERPENDICULARY. CROSSING SHALL NOT BE PLACED WITHIN CULVERTS NOR UNDER RAILWAY BRIDGES WHERE IT MAY INTERFERE WITH THE ORIGINAL FUNCTION OF THESE CROSSINGS. CROSSING SHALL NOT INTERFERE WITH FOUNDATIONS OF EXISTING CULVERTS OR BRIDGES.
2. THE ALASKA RAILROAD CORPORATION (ARRC) RESERVES THE RIGHT TO RELOCATE THE EXISTING TRACK(S), ADD FUTURE TRACKS, OR MAKE OTHER CHANGES TO THE RAILROAD RIGHT-OF-WAY. THE UTILITY COMPANY SHALL TAKE RESPONSIBILITY FOR ALL COSTS RELATED TO MODIFICATIONS IN THE FIBEROPTIC CABLE THROUGH THESE CHANGES.

<b>ALASKA RAILROAD CORPORATION</b> OFFICE OF THE CHIEF ENGINEER <small>P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456</small>	
STANDARD <b>UNDER TRACK          FIBEROPTIC CROSSING</b>	
APPROVED:	DATE:
DESIGNED BY:	SCALE: AS NOTED
DRAWN BY: BBF	FILE: s2-22.dwg
APPROVED BY: ENG DEPT	DATE: 5/02
2.22	



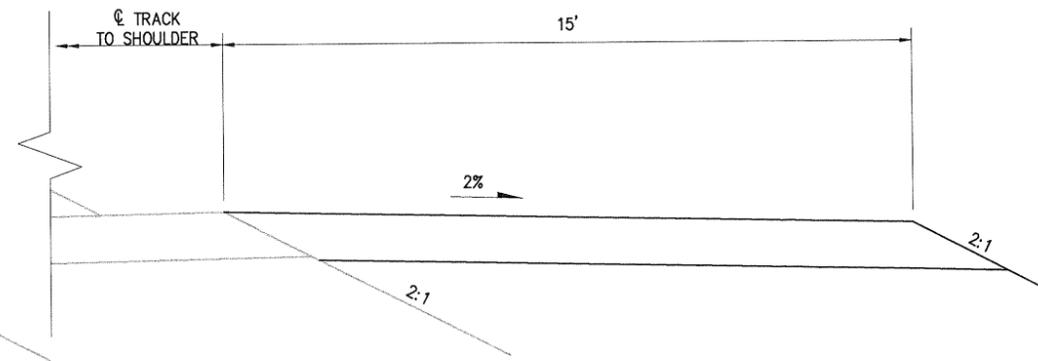
**TANGENT SECTION**

SCALE: 1" = 4'



**CURVE SECTION**

SCALE: 1" = 4'



**ROAD SECTION**

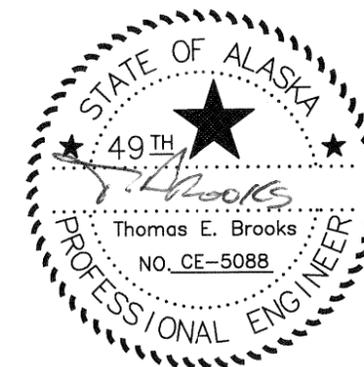
SCALE: 1" = 4'

BALLAST REQUIRED FOR 100' OF TRACK		
CURVED TRACK	SUPER ELEVATION	CUBIC YARDS
	1"	80.1
2"	84.8	
3"	89.6	
4"	94.9	
5"	100.0	
TANGENT TRACK		84.3

SUB-BALLAST REQUIRED FOR 100' OF TRACK		
CURVED TRACK	DEGREE OF CURVE	CUBIC YARDS
	0' - 1'	96.3
1' - 2'	98.2	
2' - 6'	100.0	
+6'	101.9	
TANGENT TRACK		96.3

SUB-BALLAST WIDTH FOR DEGREE CURVATURE	DIMENSIONS	
	A	B
0' - 1' 00" INCLUSIVE	12'-0"	12'-0"
1' 01' - 2' 00" INCLUSIVE	12'-6"	12'-0"
2' 01' - 6' 00" INCLUSIVE	13'-0"	12'-0"
OVER 6'	13'-6"	12'-0"

- NOTES**
1. BALLAST DEPTH SHALL BE MINIMUM 12" UNDER TIE, MEASURED AT LOW RAIL.
  2. ALL QUANTITIES ESTIMATED, REPRESENT IN-PLACE, COMPACTED MATERIAL, BASED ON 2,640 EACH, 8'-3" CONCRETE TIES PER MILE AND MINIMUM BALLAST AND SUB-BALLAST DIMENSIONS.
  3. SUB GRADE SHALL SLOPE TO PREVAILING DRAINAGE SIDE ON TANGENT, OR TO THE INSIDE OF THE CURVE.
  4. SUBGRADE SLOPE TRANSITION RATE TO BE 1" IN 10'.
  5. DEPTH OF DITCH VARIES TO PROVIDE POSITIVE DRAINAGE.



**ALASKA RAILROAD CORPORATION**  
OFFICE OF THE CHIEF ENGINEER  
P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456

STANDARD  
**MAIN LINE**  
BALLAST SECTIONS  
CONCRETE TIES

APPROVED: *Thomas E. Brooks* DATE: 1/28/04

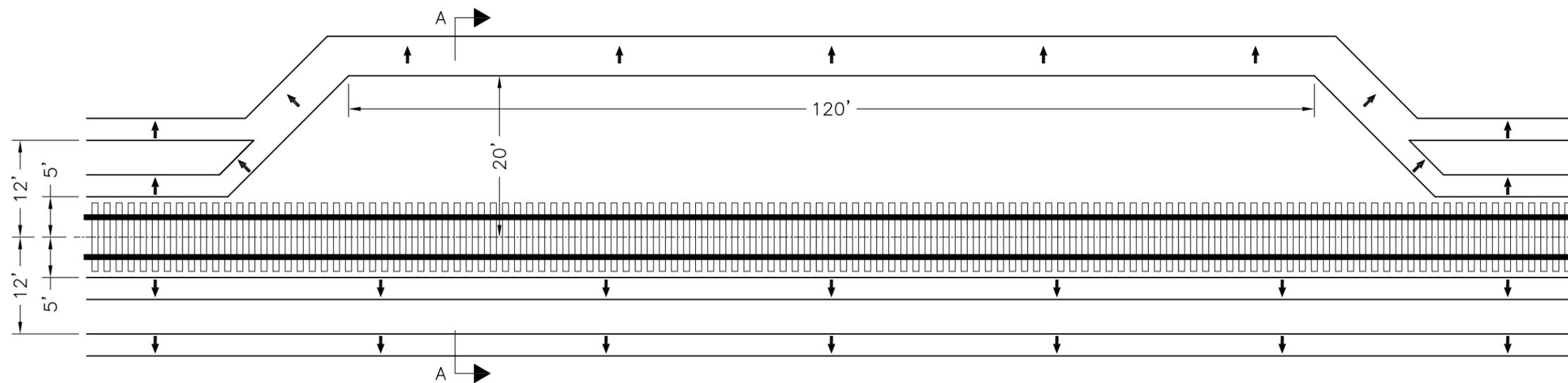
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DRAWN BY: BBF  
CHECKED BY: REH  
APPROVED BY: TEB

SCALE: 1" = 4'

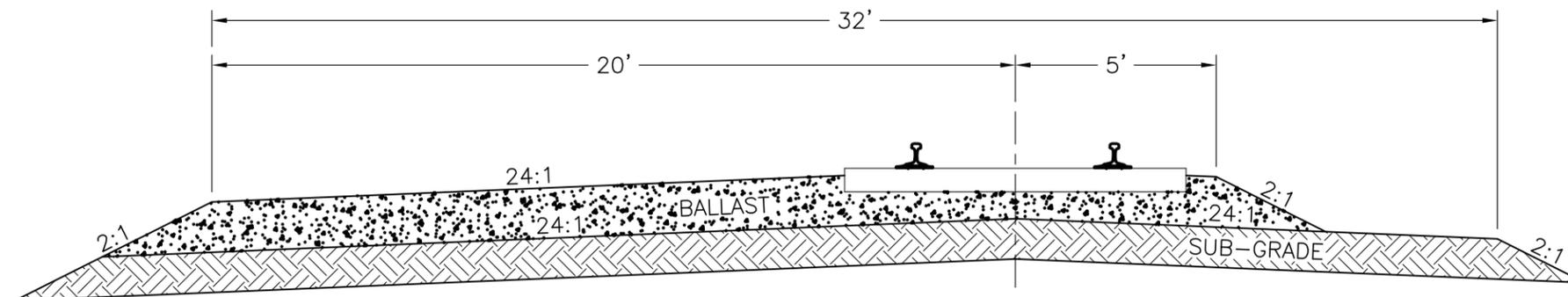
DATE: 1/28/2004

FILE: a2.3-04.dwg

**2.3-04**

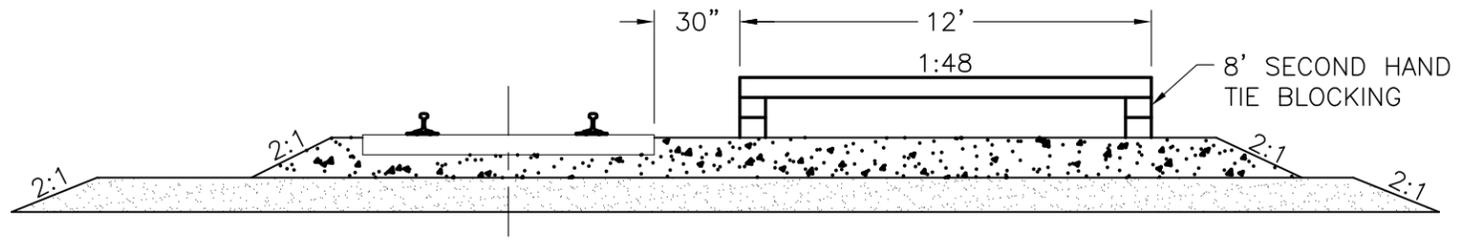


**PLAN OF ROADBED**  
SCALE: 1/16" = 1'-0"

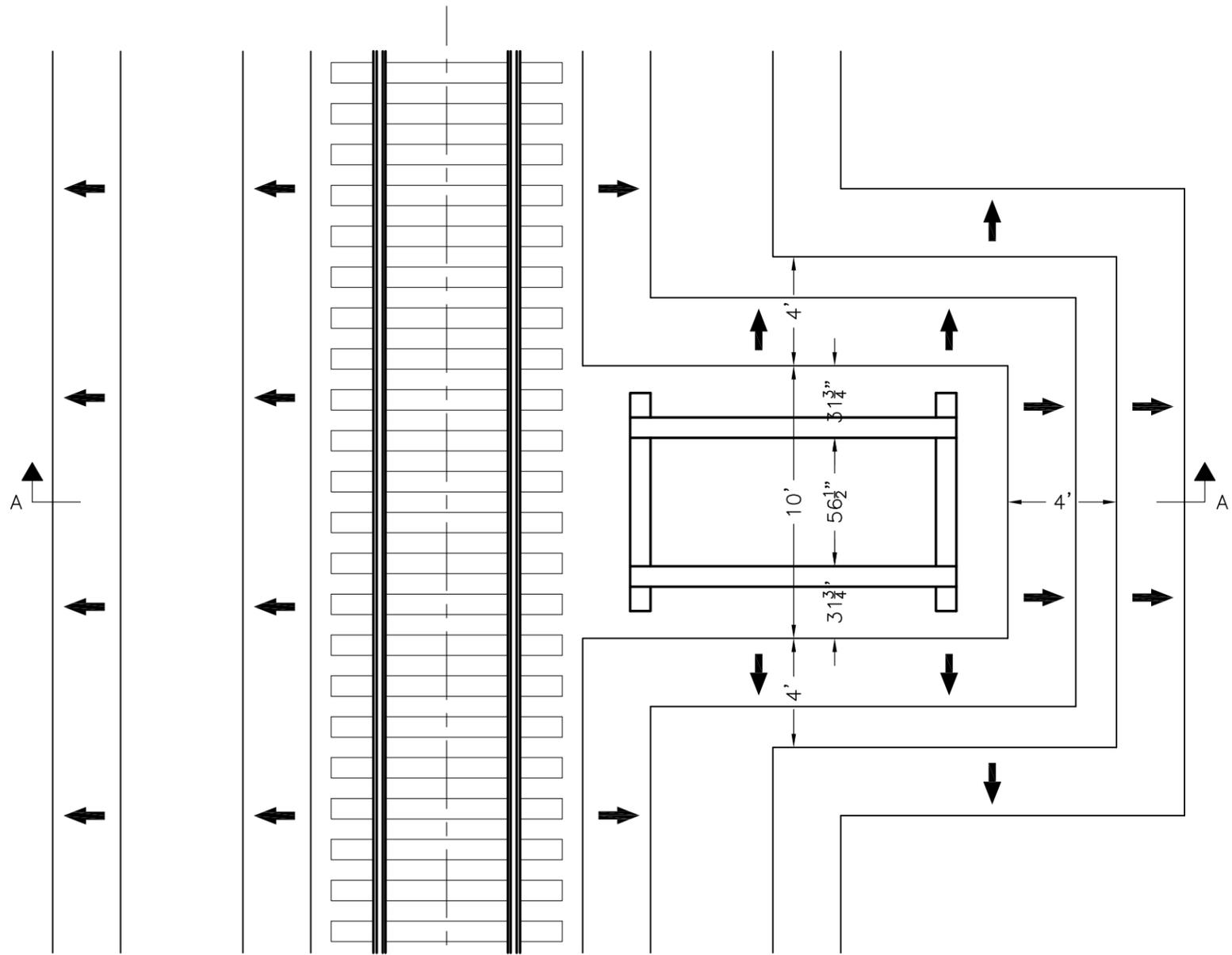


**SECTION A-A**  
SCALE: 1/4" = 1'-0"

 <b>ALASKA RAILROAD CORPORATION</b> OFFICE OF THE CHIEF ENGINEER P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456		
STANDARD <b>GRAVEL PLATFORM          FOR WEIGH STATIONS</b>		
APPROVED:	DATE:	
DESIGNED BY:	SCALE: AS NOTED	FILE: s2-4.dwg
DRAWN BY: BBF	DATE: 5/02	<b>2.4</b>
APPROVED BY: ENG. DEPT		



**SECTION A-A**  
3/16" = 1'-0"



**PLAN**  
3/16" = 1'-0"

 <b>ALASKA RAILROAD CORPORATION</b> OFFICE OF THE CHIEF ENGINEER P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456		
STANDARD		
<b>MOTOR CAR SET-OFF</b>		
APPROVED:	DATE:	
DESIGNED BY:	SCALE: AS NOTED	FILE: s2-5.dwg
DRAWN BY: BBF	APPROVED BY: ENG DEPT	DATE: 5/02
		<b>2.5</b>

REQUIRED SUPERELEVATION (INCHES)											
DEGREE CURVE	SPEED (MPH)										
	10	15	20	25	30	35	40	45	50	55	60
0°30'	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
1°00'	0.00	0.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
1°30'	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.25	2.00
2°00'	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.50	2.25	3.25
2°30'	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.75	2.50	3.50	4.50
3°00'	1.00	1.00	1.00	1.00	1.00	1.00	1.50	2.25	3.25	4.50	*5.00
3°30'	1.00	1.00	1.00	1.00	1.00	1.00	2.00	3.00	4.25		
4°00'	1.00	1.00	1.00	1.00	1.00	1.50	2.50	3.75	*5.00		
4°30'	1.00	1.00	1.00	1.00	1.00	2.00	3.25	4.50			
5°00'	1.00	1.00	1.00	1.00	1.25	2.50	3.75	*5.00			
5°30'	1.00	1.00	1.00	1.00	1.50	2.75	4.25				
6°00'	1.00	1.00	1.00	1.00	2.00	3.25	4.75				
6°30'	1.00	1.00	1.00	1.00	2.25	3.75	*5.00				
7°00'	1.00	1.00	1.00	1.25	2.50	4.00					
7°30'	1.00	1.00	1.00	1.50	2.75	4.50					
8°00'	1.00	1.00	1.00	1.50	3.25	*5.00					
8°30'	1.00	1.00	1.00	1.75	3.50						
9°00'	1.00	1.00	1.00	2.00	3.75						
9°30'	1.00	1.00	1.00	2.25							
10°00'	1.00	1.00	1.00	2.50							
10°30'	1.00	1.00	1.00	2.75							
11°00'	1.00	1.00	1.25	3.00							
11°30'	1.00	1.00	1.25	3.25							
12°00'	1.00	1.00	1.50	3.25							
12°30'	1.00	1.00	1.50								
13°00'	1.00	1.00	1.75								
13°30'	1.00	1.00	2.00								
14°00'	1.00	1.00	2.00								
14°30'	1.00	1.00	2.25								

\* NO SUPERELEVATION GREATER THAN 5" SHALL BE USED WITHOUT CONSENT OF THE CHIEF ENGINEER (360(g))

RATES OF RUNOFF FOR SUPERELEVATION OF CURVES		
SPEED (MPH)	PREFERRED LENGTH (FEET) FOR EACH INCH CHANGE IN SUPERELEVATION	OPTIONAL LENGTH (FEET) FOR EACH INCH CHANGE IN SUPERELEVATION
(1)	(2)	(3)
20	24	20
25	29	24
30	35	29
35	41	34
40	47	39
45	53	44
50	59	49
55	65	54
60	70	59
65	76	64
70	82	69
75	88	73
80	94	78
85	100	83
90	106	88
95	111	-
100	117	-

GENERAL NOTES
1. THIS STANDARD PLAN REPLACES STANDARD PLAN 2.61
2. THIS STANDARD PLAN SUPERCEDES 360(h)

NOTES	
1. COLUMN (2) IS BASED ON A RATE OF CHANGE OF SUPERELEVATION OF 1 1/4" PER SECOND OF TIME.	6. THE LENGTH OF SPIRAL OR RUN-OFF WHICH IS PROVIDED FROM THE ENDS OF THE MAIN CURVE GOVERN THE MAXIMUM SUPERELEVATION FOR THE CURVE AND THIS SUPERELEVATION SHALL GOVERN THE ALLOWABLE SPEED OF THE CURVE.
2. COLUMN (3) IS BASED ON A RATE OF CHANGE OF SUPERELEVATION OF 1 1/2" PER SECOND OF TIME.	7. WHERE THE CURVES ARE NOT PROVIDED WITH SPIRALS, PROPER ELEVATION SHOULD BE GIVEN TO THE CURVE THROUGHOUT ITS LENGTH, RUN-OFF BEING MADE UNIFORMLY ON THE TANGENT.
3. RATES INDICATED IN COLUMN (2) SHOULD BE USED IN DETERMINING THE LENGTHS OF SPIRALS AND SUPERELEVATION OF CURVES ON NEW WORK AND REALIGNMENT OF EXISTING CURVES IN HIGH-SPEED TERRITORIES. RATES INDICATED IN COLUMN (3) MAY BE USED FOR OTHER TERRITORIES AND LOCATIONS WHERE LOCAL CONDITIONS RESTRICT THE LENGTH OF SPIRAL AND RUN-OFF.	8. ON COMPOUND CURVES WITH NO SPIRALS OR SPIRALS OF INSUFFICIENT LENGTH ARE PROVIDED BETWEEN MAIN CURVES, THE PROPER ELEVATION MUST BE GIVEN TO THE CURVE OF GREATER DEGREE THROUGHOUT ITS LENGTH. UNIFORMLY REDUCE THIS ELEVATION AT THE MAXIMUM PRESCRIBED RATE OF ELEVATION CHANGE UNTIL THE PROPER ELEVATION IS ATTAINED FOR THE CURVE OF LESSER DEGREE.
4. WHERE SPIRAL IS TOO SHORT TO PERMIT RUN-OFF AT THE PRESCRIBED RATE, A PART OF THE SUPERELEVATION MAY BE RUN OUT ON THE TANGENT (EXCEPT NO MORE THAN 3" IN CLASS 1 TRACK, 2" IN CLASS 2 TRACK, 1 1/2" IN CLASS 4 TRACK MAY BE PLACED ON TANGENT)(SEE NOTE 2).	9. RULE 360(b), RULES AND REGULATIONS FOR THE MAINTENANCE OF WAY AND STRUCTURES, IN ALL CASES THE INNER RAIL SHALL BE MAINTAINED AT THE ESTABLISHED GRADE AND THE SUPERELEVATION SECURED BY RAISING THE OUTER RAIL ABOVE THE ESTABLISHED GRADE.
5. ALL MAIN TRACK SHALL BE SPIRALED IF PRACTICAL. SPIRALS SHALL BE INSERTED BETWEEN ALL PARTS OF COMPOUND CURVES.	

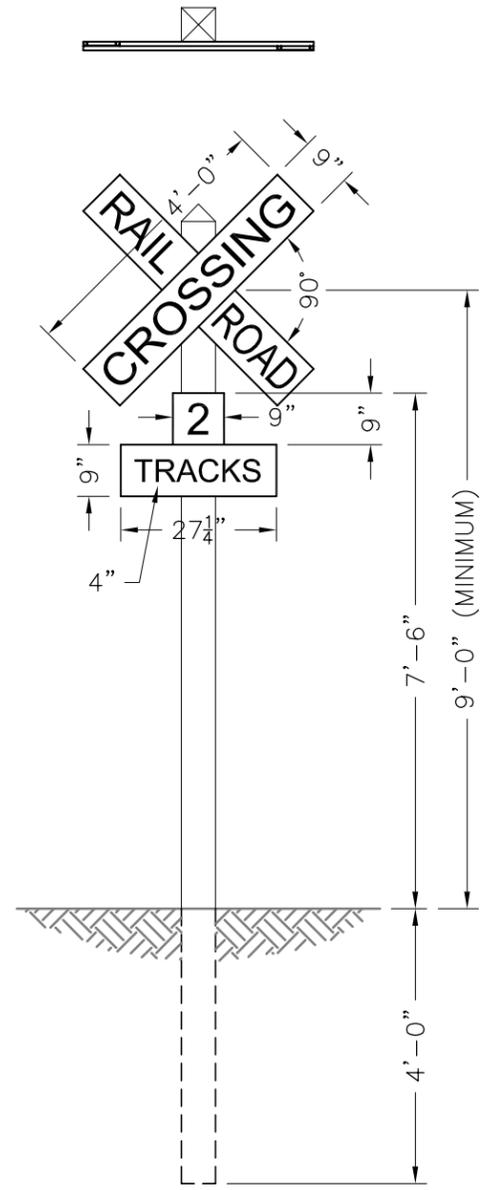
 <b>ALASKA RAILROAD CORPORATION</b> OFFICE OF THE CHIEF ENGINEER P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456		
STANDARD		
<b>SUPERELEVATION TABLE</b>		
APPROVED:	DATE:	
DESIGNED BY:	SCALE: N/A	FILE: s2-62.dwg
DRAWN BY: BBF		<b>2.62</b>
APPROVED BY: ENG DEPT	DATE: 5/02	

**LOCATION**

ONE SIGN TO BE PLACED AT RIGHT SIDE OF ROADWAY ON EACH SIDE OF RAILROAD PERPENDICULAR TO THE ROAD FACING THE DIRECTION OF TRAFFIC. PLACE SIGN 12" FROM CENTERLINE OF NEAREST TRACK, 7' TO 10' FROM EDGE OF ROADWAY.

**NOTE**

BOARD ADDED TO STATE NUMBER OF TRACKS WHERE TWO OR MORE TRACKS ARE CROSSED.

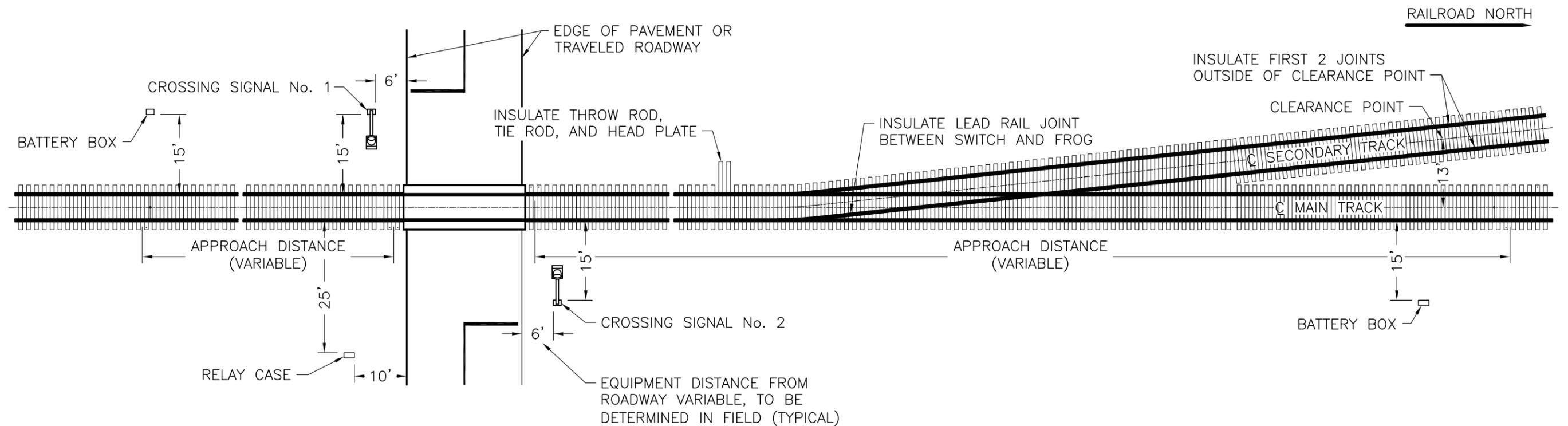


**HIGHWAY CROSSING SIGN**  
SCALE: 3/8" = 1'-0"



5 1/2" LETTERS  
(TYP., U.O.N.)

 ALASKA RAILROAD CORPORATION OFFICE OF THE CHIEF ENGINEER P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456		
STANDARD		
<b>HIGHWAY CROSSING SIGN</b>		
APPROVED:	DATE:	
DESIGNED BY:	SCALE: AS NOTED	FILE: s2-65.dwg
DRAWN BY: BBF	APPROVED BY: ENG DEPT	DATE: 5/02
		<b>2.65</b>



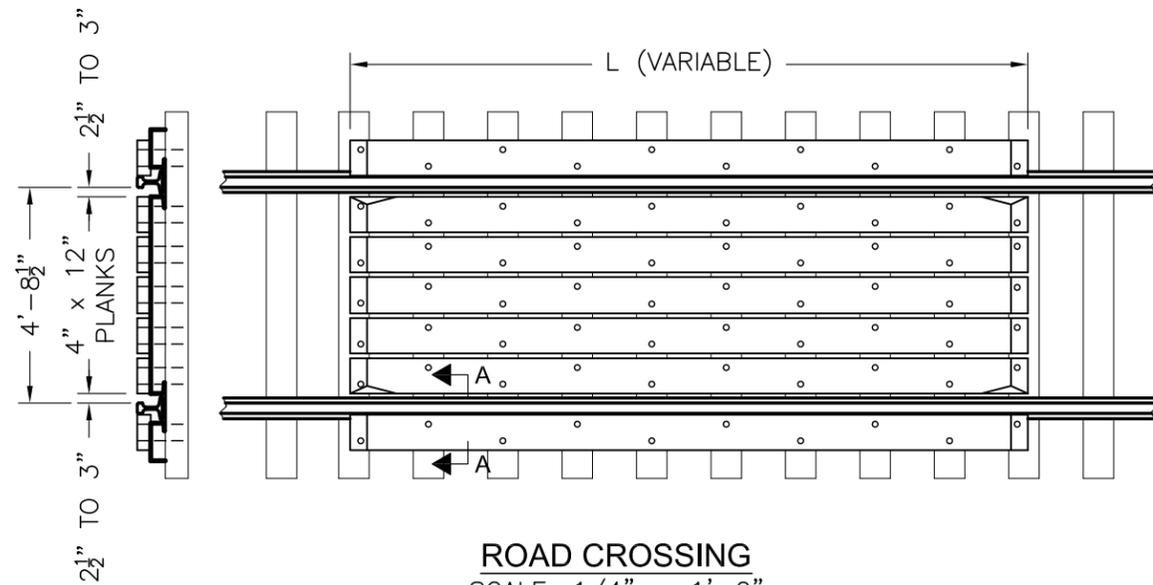
**PLAN VIEW**  
SCALE: 1' = 20'-0"

SYMBOLS	
—•—	INSULATED JOINT
•	ELECTRICAL BOOTLEG

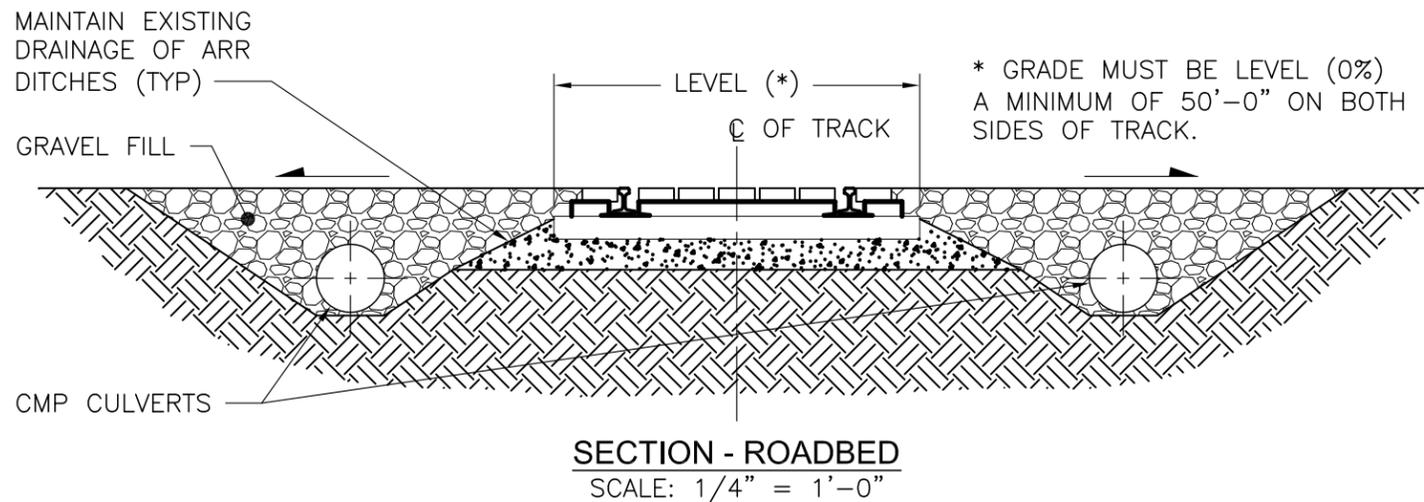
  

GENERAL NOTES	
1.	APPROACH DISTANCES DEPEND ON TRAIN SPEED
2.	REFER TO STANDARD PLAN 5.41 FOR INSTRUCTIONS ON APPLYING AND MAINTAINING INSULATED RAIL JOINTS

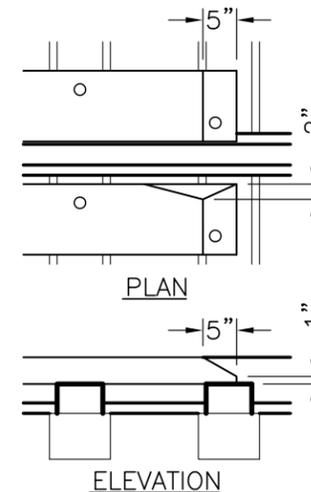
 <b>ALASKA RAILROAD CORPORATION</b> OFFICE OF THE CHIEF ENGINEER P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456		
STANDARD <b>HIGHWAY CROSSING          SIGNAL DIAGRAM</b>		
APPROVED:	DATE:	
DESIGNED BY:	SCALE: AS NOTED	FILE: s2-66.dwg
DRAWN BY: BBF		<b>2.66</b>
APPROVED BY: ENG DEPT	DATE: 5/02	



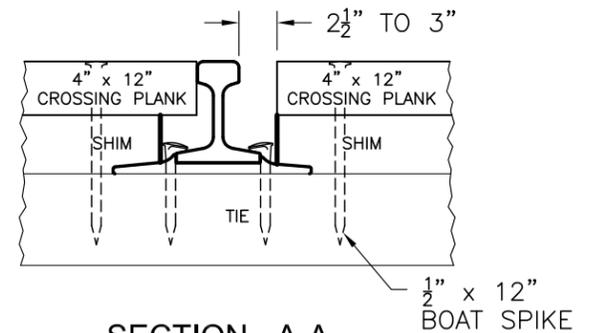
**ROAD CROSSING**  
SCALE: 1/4" = 1'-0"



**SECTION - ROADBED**  
SCALE: 1/4" = 1'-0"



**DETAIL - END BEVEL**  
SCALE: 1/2" = 1'-0"



**SECTION - A-A**  
SCALE: 1" = 1'-0"

**BILL OF MATERIAL FOR CROSSING**

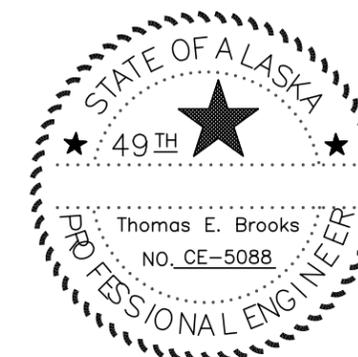
7 PC.	4" x 10" x L LONG PLANKS
*	8'-0" LONG PLANKS FOR SHIMS
	1/2" x 12" BOAT SPIKES AS SHOWN

**SHIM SIZES**

RAILS	SHIMS ON TOP OF TIES
115# R.E. WITH TIE PLATES	3" x 6" ROUGH
70# R.E. WITH TIE PLATES	1" x 6" ROUGH

**NOTES**

- BEFORE PUTTING CROSSING IN PLACE, REPLACE SUCH TIES AS WILL REQUIRE EARLY ATTENTION. FASTEN PLANKS TO TIES WITH 1/2" x 12" BOAT SPIKES AS SHOWN ON PLAN. PROVIDE SHIMS 6" WIDE ON EACH TIE UNDER PLANKING IN ORDER TO BRING TOP OF PLANKING FLUSH WITH TOP OF RAIL.
  - THIS PLAN IS TO BE USED FOR ALL NEW OR REBUILT PUBLIC CROSSINGS AND RENEWAL OF PLANKS NEXT TO FLANGEWAY OF EXISTING PUBLIC CROSSINGS.
  - FOR RIGHT ANGLE CROSSINGS THE WIDTH OF PLANKING SHALL BE NOT LESS THAN THE FULL WIDTH OF THE TRAVELED ROADWAY.
  - FOR SKEWED CROSSINGS, PLANKING SHALL BE EXTENDED 2' BEYOND EACH EDGE OF TRAVELED ROADWAY.
- \* NUMBER OF, AND LENGTH OF SHIMS SUFFICIENT TO BE USED AS SHOWN.



**ALASKA RAILROAD CORPORATION**  
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STANDARD

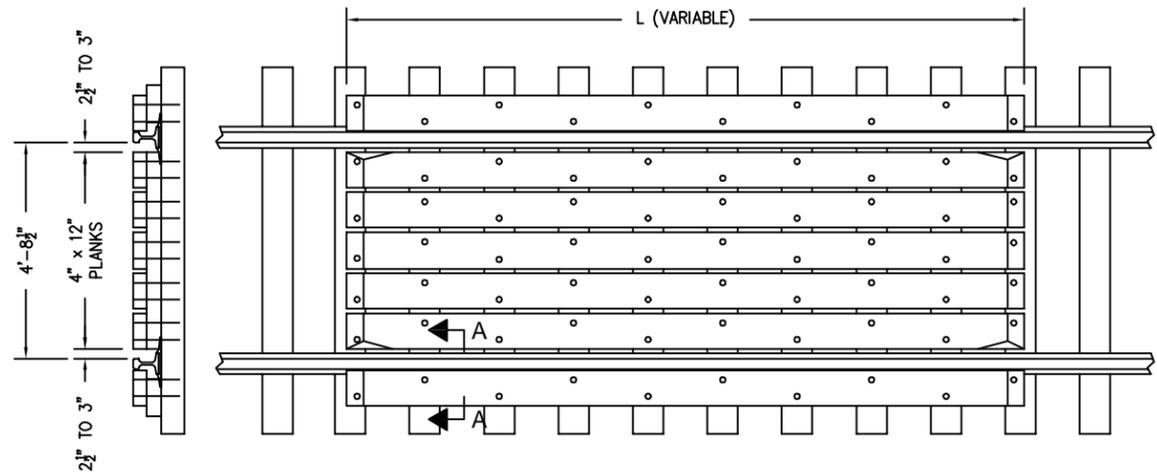
**TEMPORARY ROAD CROSSING**

APPROVED: \_\_\_\_\_ DATE: \_\_\_\_\_

DESIGNED BY: \_\_\_\_\_ SCALE: AS NOTED FILE: **e2-7.03.dwg**

DRAWN BY: **BBF**

APPROVED BY: **ENG DEPT** DATE: 5/02/03 **2.7-03**

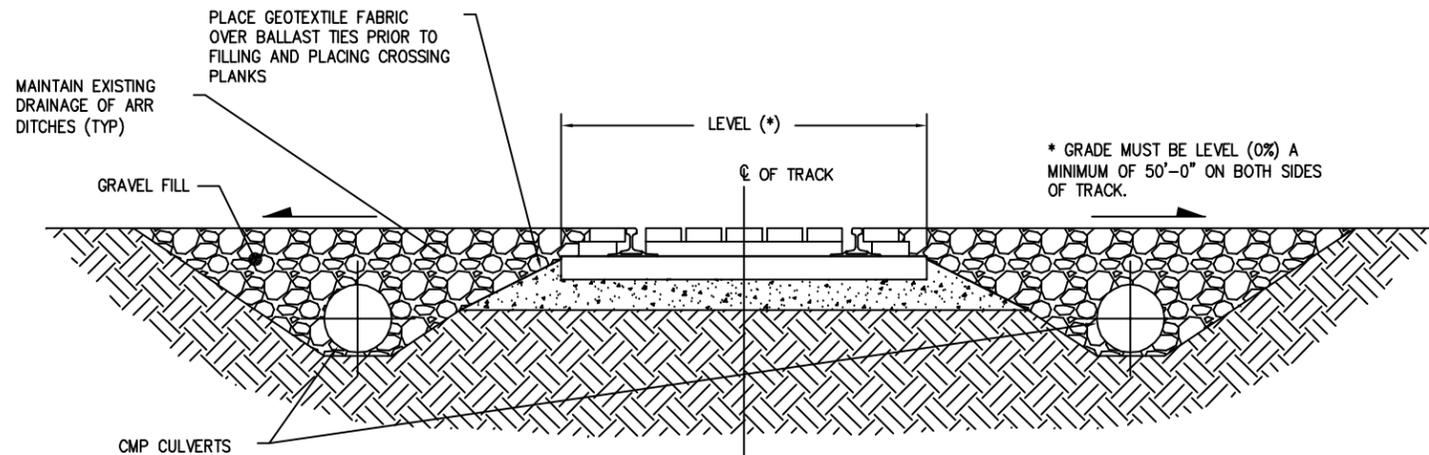


**ROAD CROSSING**

SCALE: 1/4" = 1'-0"

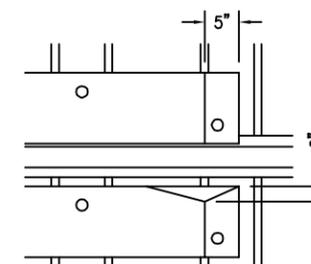
BILL OF MATERIAL FOR CROSSING	
7 PC.	4" x 10" x L LONG CROSSING PLANKS
*	4" x 10" CROSSING PLANKS FOR SHIMS
	1/2" x 12" BOAT SPIKES AS SHOWN

- NOTES**
- BEFORE PUTTING CROSSING IN PLACE, REPLACE SUCH TIES AS WILL REQUIRE EARLY ATTENTION.
  - PLACE GEOTEXTILE FABRIC ON TOP OF TIES AND BALLAST PRIOR TO FILLING APPROACHES AND LAYING PLANKS.
  - FASTEN PLANKS TO TIES WITH 1/2" X 12" BOAT SPIKES AS SHOWN ON PLAN. PROVIDE ADDITIONAL PLANKS TO BE USED AS SHIMS ON EACH TIE UNDER PLANKING IN ORDER TO BRING TOP OF PLANKING FLUSH WITH OR ABOVE TOP OF RAIL.
  - THIS PLAN IS TO BE USED FOR ALL NEW OR REBUILT PUBLIC CROSSINGS AND RENEWAL OF PLANKS NEXT TO FLANGEWAY OF EXISTING PUBLIC CROSSINGS.
  - FOR RIGHT ANGLE CROSSINGS THE WIDTH OF PLANKING SHALL BE NOT LESS THAN THE FULL WIDTH OF THE TRAVELED ROADWAY.
  - FOR SKEWED CROSSINGS, PLANKING SHALL BE EXTENDED 2' BEYOND EACH EDGE OF TRAVELED ROADWAY.
- \* NUMBER OF AND LENGTH OF SHIMS SUFFICIENT TO BE USED AS SHOWN.

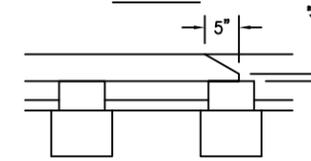


**SECTION - ROADBED**

SCALE: 1/4" = 1'-0"



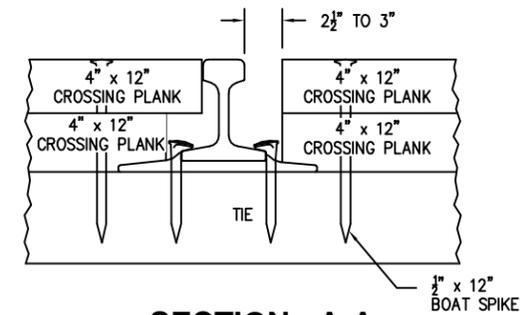
**PLAN**



**ELEVATION**

**DETAIL - END BEVEL**

SCALE: 1/2" = 1'-0"



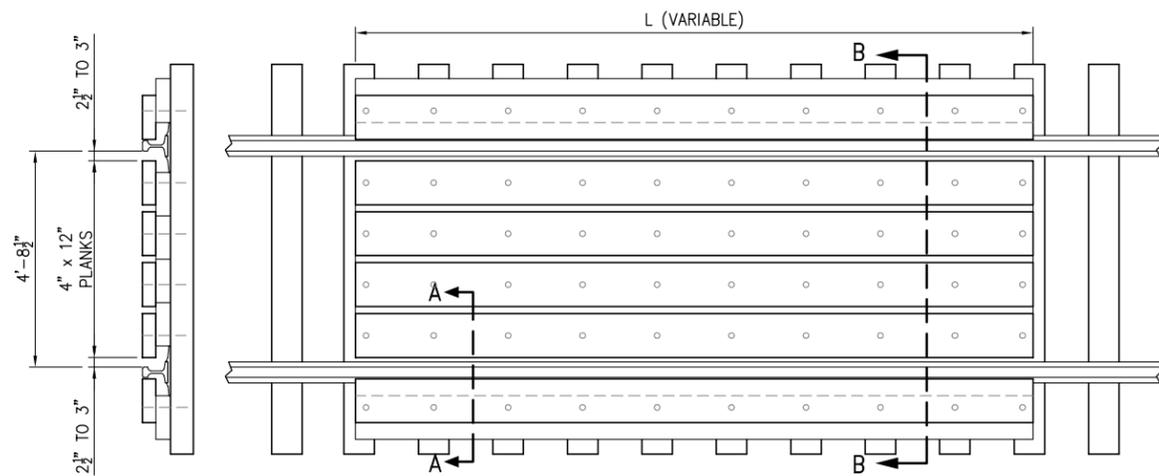
**SECTION - A-A**

SCALE: 1" = 1'-0"

ALASKA RAILROAD CORPORATION  
OFFICE OF THE CHIEF ENGINEER  
P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456  
STANDARD

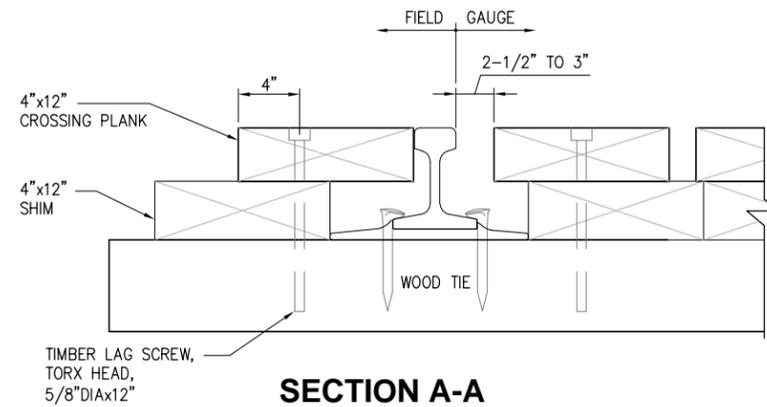
**TEMPORARY ROAD CROSSING**

APPROVED:	DATE:
DESIGNED BY:	SCALE: AS NOTED
DRAWN BY:	FILE: s2.7-05.dwg
CHECKED BY: BBF	DATE: 7/7/2005
APPROVED BY: ENG DEPT	<b>2.7-05</b>



**ROAD CROSSING**

SCALE: 1/4" = 1'-0"

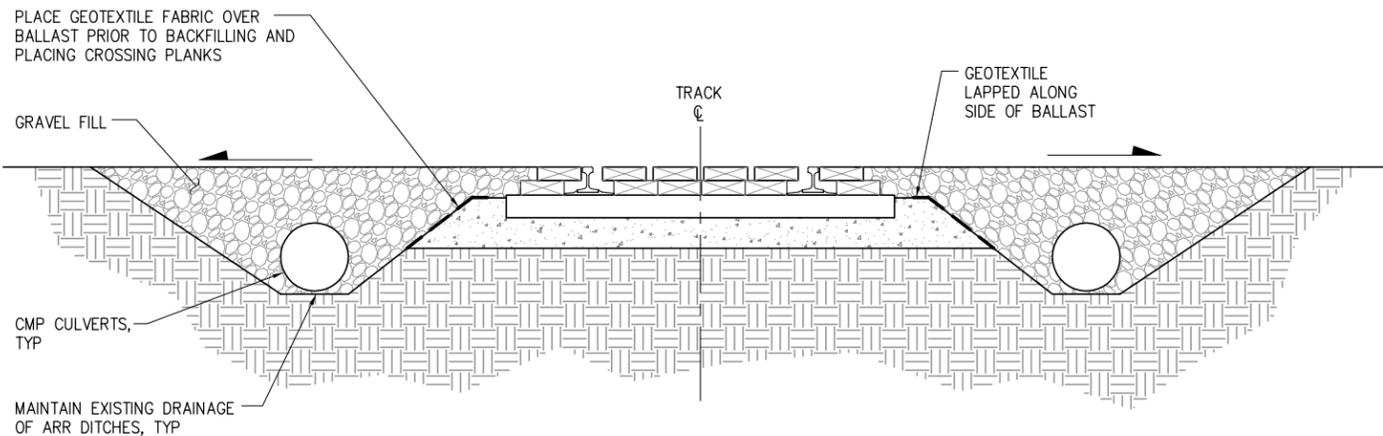


**SECTION A-A**

SCALE: 1" = 1'-0"

BILL OF MATERIAL FOR CROSSING	
4" x 12" x L LONG CROSSING PLANKS	
4" x 12" CROSSING PLANKS FOR SHIMS	
TIMBER LAG SCREWS AS SHOWN	

- NOTES**
- BEFORE PUTTING CROSSING IN PLACE, REPLACE ALL TIES REQUIRING ATTENTION.
  - PLACE GEOTEXTILE FABRIC ALONG SHOULDER OF BALLAST PRIOR TO FILLING APPROACHES AND LAYING PLANKS.
  - FASTEN PLANKS TO TIES WITH TIMBER LAG SCREWS AS SHOWN ON PLAN. PROVIDE ADDITIONAL PLANKS TO BE USED AS SHIMS ON EACH TIE UNDER PLANKING IN ORDER TO BRING TOP OF PLANKING FLUSH WITH OR ABOVE TOP OF RAIL.
  - THIS PLAN IS TO BE USED FOR ALL NEW OR REBUILT TEMPORARY PUBLIC CROSSINGS.
  - FOR RIGHT ANGLE CROSSINGS THE WIDTH OF PLANKING SHALL BE NOT LESS THAN THE FULL WIDTH OF THE TRAVELED ROADWAY.
  - FOR SKEWED CROSSINGS, PLANKING SHALL BE EXTENDED 2' BEYOND EACH EDGE OF TRAVELED ROADWAY.
  - GRADE SHALL BE LEVEL (0%) A MINIMUM OF 50'-0" ON BOTH SIDES OF TRACK CENTERLINE.

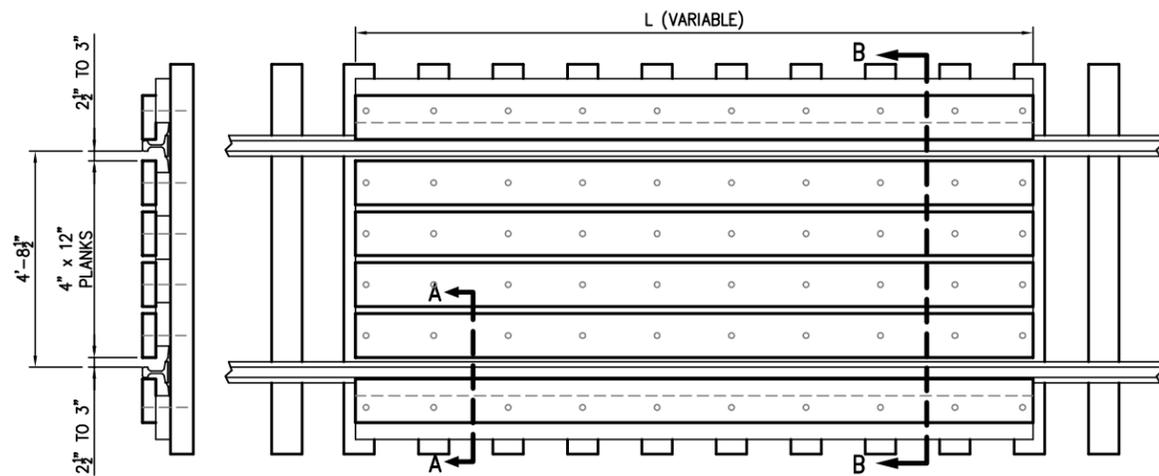


**SECTION B-B - ROADBED**

SCALE: 1/4" = 1'-0"

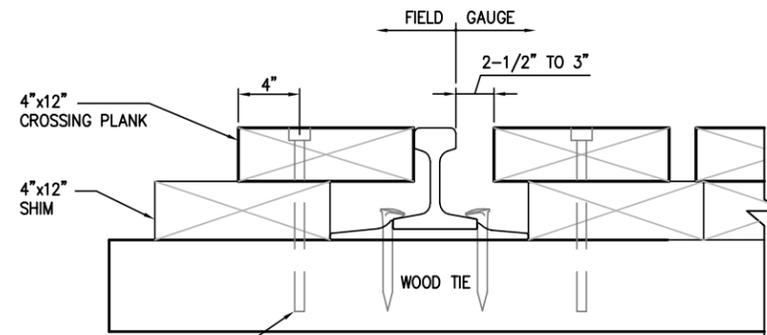
**DRAFT**

<b>ALASKA RAILROAD CORPORATION</b> OFFICE OF THE CHIEF ENGINEER P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456		
STANDARD <b>TEMPORARY ROAD CROSSING          TIMBER PLANK</b>		
APPROVED:	DATE:	
DESIGNED BY: JCL	SCALE: AS NOTED	FILE: s2-7.06.DWG
DRAWN BY: rsm	DATE: 8/16/2006	<b>2.7-06</b>
CHECKED BY:		
APPROVED BY: TEB		



**PLAN - ROAD CROSSING**

SCALE: 1/4" = 1'-0"

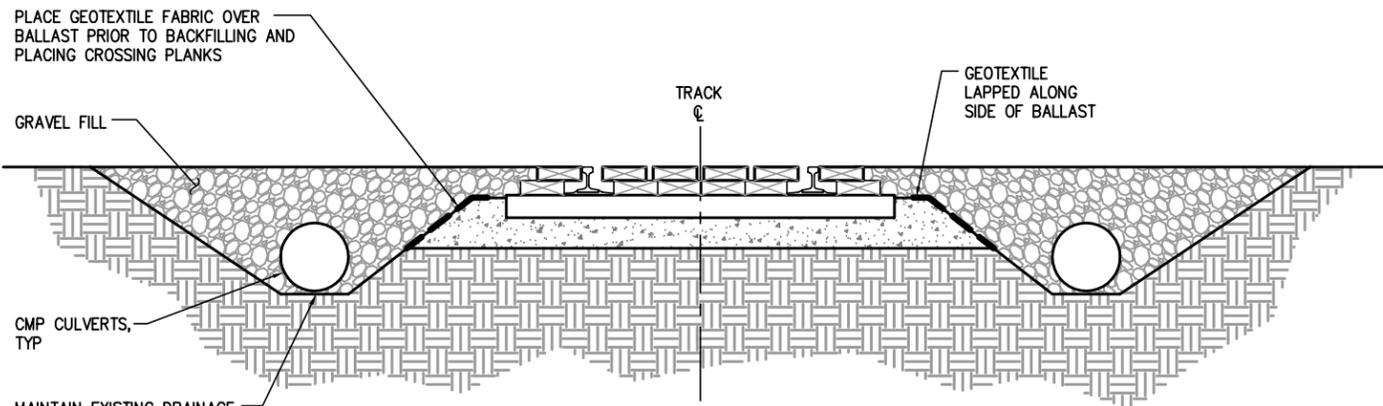


**SECTION A-A**

SCALE: 1" = 1'-0"

BILL OF MATERIAL FOR CROSSING	
4" x 12" x L LONG CROSSING PLANKS	
4" x 12" CROSSING PLANKS FOR SHIMS	
TIMBER LAG SCREWS AS SHOWN	

- NOTES**
- BEFORE PUTTING CROSSING IN PLACE, REPLACE ALL TIES REQUIRING ATTENTION.
  - PLACE GEOTEXTILE FABRIC ALONG SHOULDER OF BALLAST PRIOR TO FILLING APPROACHES AND LAYING PLANKS.
  - FASTEN PLANKS TO TIES WITH TIMBER LAG SCREWS AS SHOWN ON PLAN. PROVIDE ADDITIONAL PLANKS TO BE USED AS SHIMS ON EACH TIE UNDER PLANKING IN ORDER TO BRING TOP OF PLANKING FLUSH WITH OR ABOVE TOP OF RAIL.
  - THIS PLAN IS TO BE USED FOR ALL NEW OR REBUILT TIMBER PLANK CROSSINGS.
  - FOR RIGHT ANGLE CROSSINGS THE WIDTH OF PLANKING SHALL BE NOT LESS THAN THE FULL WIDTH OF THE TRAVELED ROADWAY.
  - FOR SKEWED CROSSINGS, PLANKING SHALL BE EXTENDED 2' BEYOND EACH EDGE OF TRAVELED ROADWAY.
  - GRADE SHALL BE LEVEL (0%) A MINIMUM OF 50'-0" ON BOTH SIDES OF TRACK CENTERLINE.
  - RUBBER FLANGWAY FILLER OR MUD RAIL MAY BE REQUIRED ON A PROJECT-SPECIFIC BASIS. IF REQUIRED, CUT HEAD OF MUD RAIL TO CLEAR ANGLE BARS AND BOND WIRES.
  - IF REQUIRED, CUT PLANKS 10 INCHES BEYOND EACH END OF ANGLE BAR TO CLEAR BOND WIRES.
  - HUCK-BOLT ALL ANGLE BARS IN AND ADJACENT TO CROSSING.

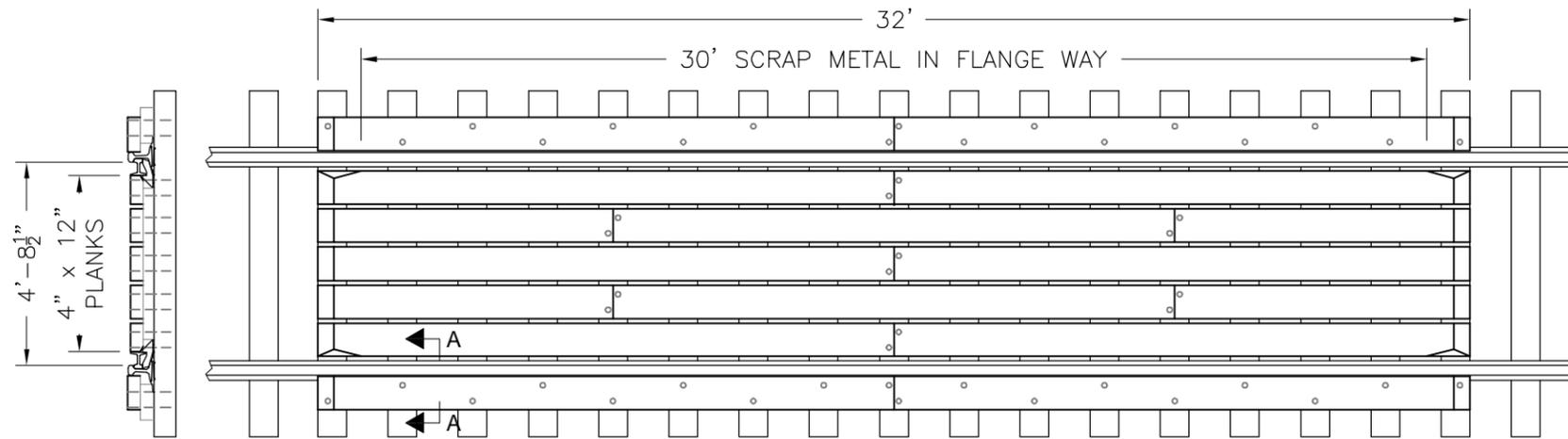


**SECTION B-B - ROADBED**

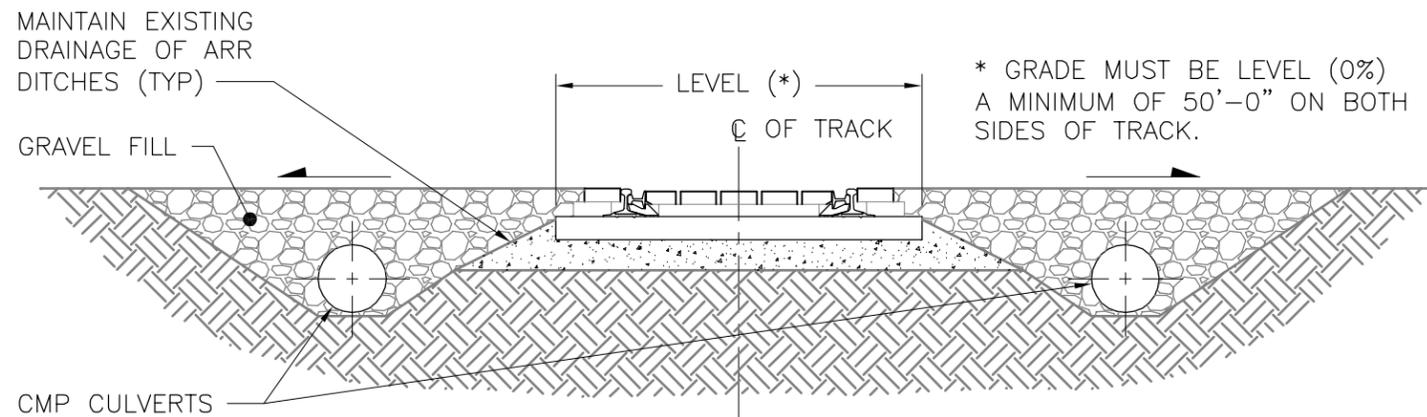
SCALE: 1/4" = 1'-0"

**DRAFT**

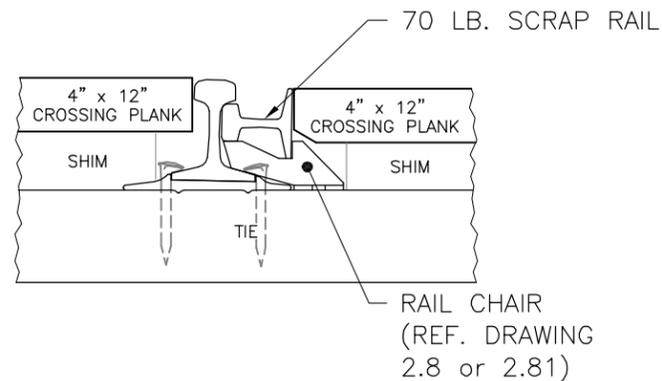
<b>ALASKA RAILROAD CORPORATION</b> OFFICE OF THE CHIEF ENGINEER P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456		
STANDARD		
<b>TIMBER PLANK ROAD CROSSING</b>		
APPROVED:	DATE:	
DESIGNED BY: JCL	SCALE: AS NOTED	FILE: s2-7_08.DWG
DRAWN BY: rsm	DATE: 8/16/2006	<b>2.7-08</b>
CHECKED BY:		
APPROVED BY: IEB		



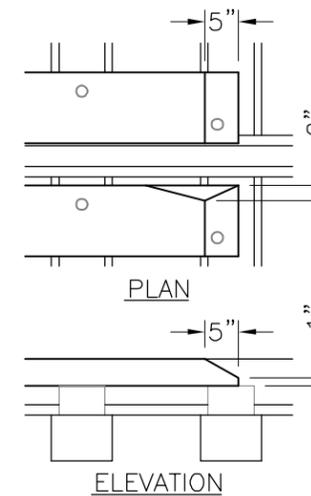
**PLAN - ROAD CROSSING**  
SCALE: 1/4" = 1'-0"



**SECTION - ROADBED**  
SCALE: 1/4" = 1'-0"



**SECTION - A-A**  
SCALE: 1" = 1'-0"



**DETAIL - END BEVEL**  
SCALE: 1/2" = 1'-0"

**BILL OF MATERIAL FOR CROSSING**

QUANTITY	DESCRIPTION
12	4" x 10" x 16'-0" LONG PLANKS
12	16'-0" LONG PLANKS FOR SHIMS (SEE TABLE FOR DIMENSIONS)
14	ARR STANDARD RAIL CHAIRS (REF. 2.8/2.81)
2	70# SCRAP RAIL 30'-0" LONG
143	1/2" x 12" BOAT SPIKES
28	70 LB. TRACK SPIKES

NOTE: PLANKING, INCLUDING SHIMS, SHALL BE TREATED FIR

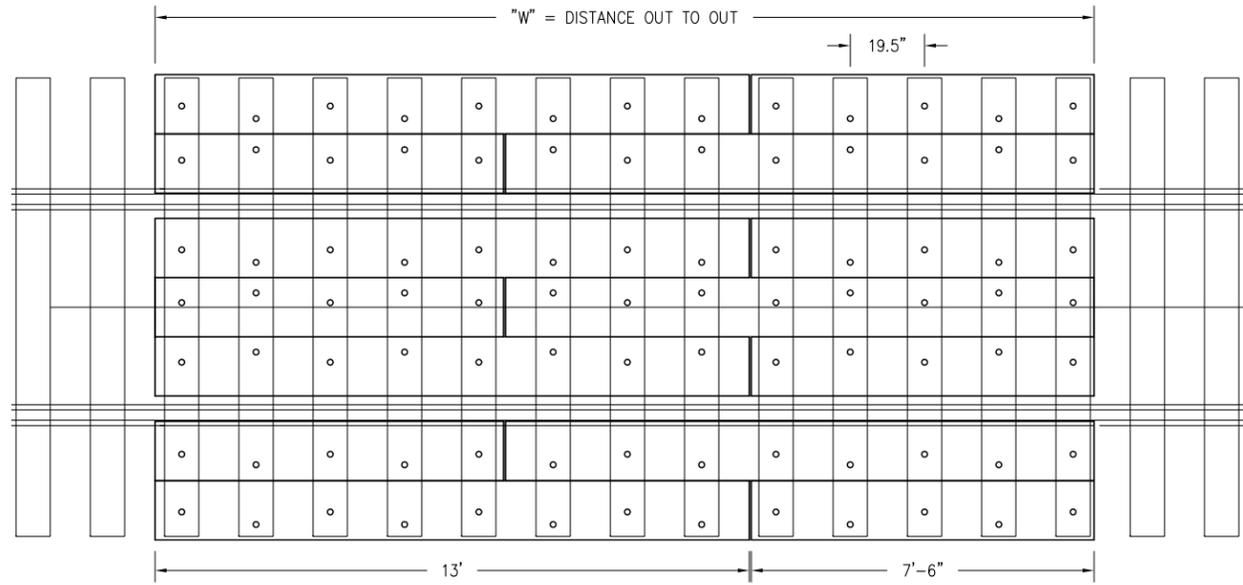
**SHIM SIZES**

RAILS	SHIMS ON TOP OF TIES
115 LB. R.E. WITH TIE PLATES	3" x 6" ROUGH
70 LB. R.E. WITH TIE PLATES	1" x 6" ROUGH

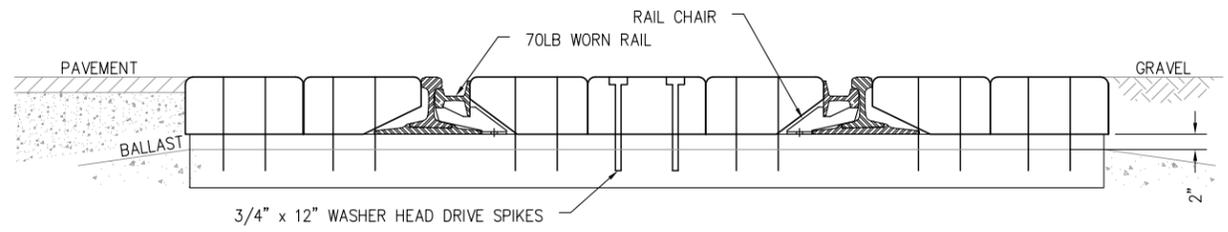
**NOTES**

1. EXTEND THE CUT 10" BEYOND EACH END OF ANGLE BAR TO CLEAR BOND WIRES WHEN REQUIRED TO CLEAR THE ANGLE BAR OF A RAIL JOINT CUT HEAD OF FLANGWAY RAIL AND WHERE TRACK IS BONDED.
2. REPLACE TIES THAT REQUIRE EARLY ATTENTION AND FASTEN PLANKS TO TIES WITH 1/2" x 12" BOAT SPIKES (AS SHOWN ON PLAN) BEFORE PUTTING CROSSING IN PLACE.
3. RAIL CHAIRS SHALL BE PLACED UNDER FLANGWAY GUARD RAILS ON EVERY THIRD TIE AND SHALL BE SECURED TO TIES WITH 70 LB. TRACK SPIKES.
4. THE WIDTH OF PLANKING SHALL BE NO LESS THAN FULL WIDTH OF TRAVELED ROADWAY FOR RIGHT ANGLE CROSSINGS. PLANKING SHALL BE EXTENDED 2' BEYOND EACH EDGE OF TRAVELED ROADWAY FOR SKEWED CROSSINGS. ROADWAY TO BE SLOPED AWAY FROM CROSSING.
5. HUCK BOLT ALL ANGLE BARS IN AND ADJACENT TO CROSSING.

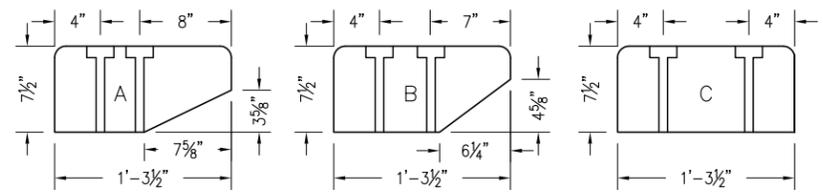
<b>ALASKA RAILROAD CORPORATION</b> OFFICE OF THE CHIEF ENGINEER P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456		
STANDARD		
<b>ROAD CROSSING</b>		
APPROVED:	DATE:	
DESIGNED BY:	SCALE: AS NOTED	FILE: s2-71.dwg
DRAWN BY: BBF		
APPROVED BY: ENG DEPT	DATE: 5/02	<b>2.71</b>



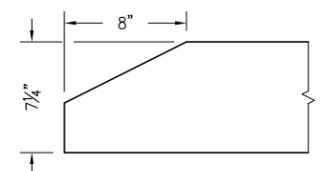
**TYPICAL PLAN OF CROSSING PLANK (115# RAIL)**  
SCALE 1/4" = 1'-0"



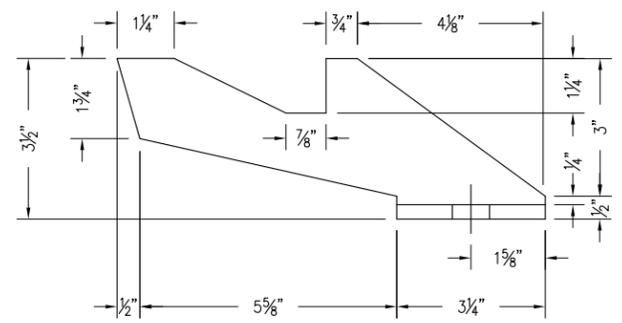
**SECTION THROUGH TRACK**  
SCALE 1/2" = 1'-0"



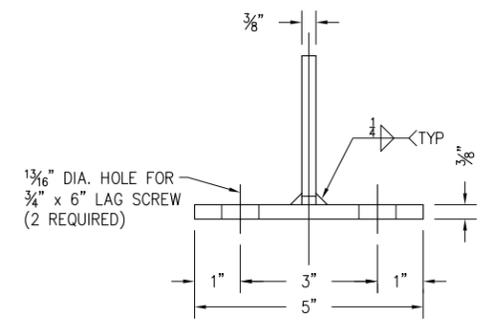
**DETAIL - PLANKS A, B, & C**  
SCALE 3/4" = 1'-0"



**DETAIL-END BEVEL**  
SCALE 1" = 1'-0"

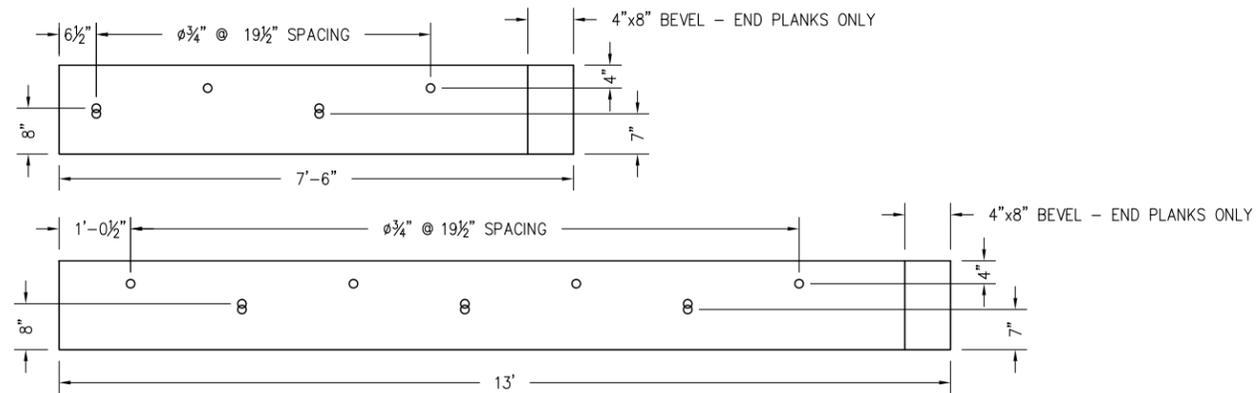


**SIDE VIEW**



**FRONT VIEW**

**RAIL CHAIR DETAIL**  
SCALE: 3" = 1'



**PLANKS A, B, & C - 115# CROSSING**  
SCALE 3/8" = 1'-0"

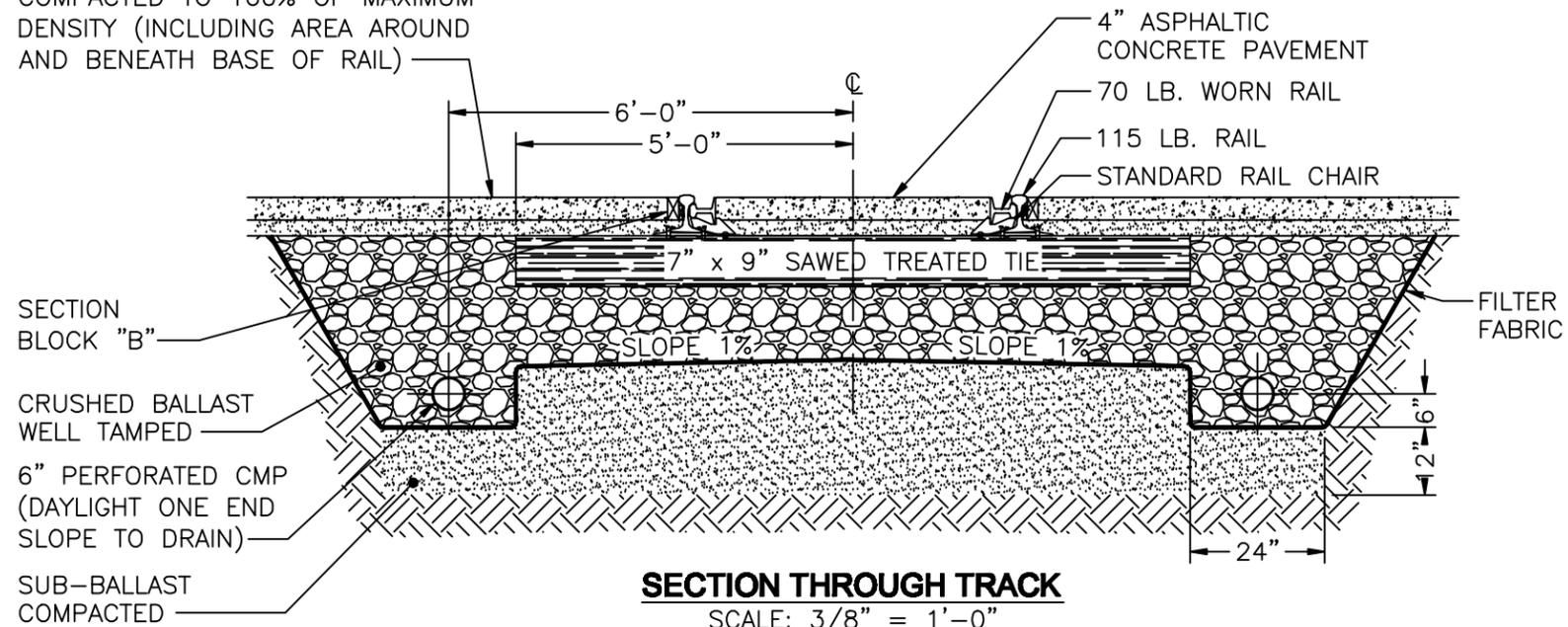


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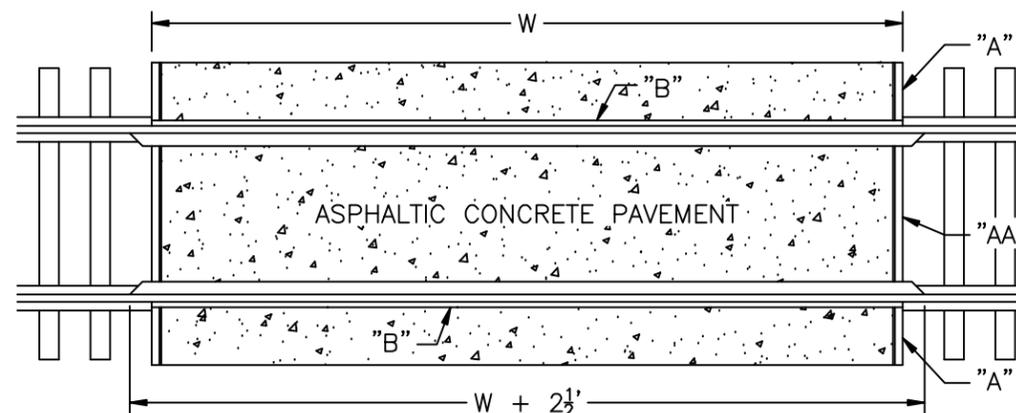
STANDARD  
**SOLID TIMBER**  
PRIMARY ROAD CROSSING

DESIGNED BY: ARRC	SCALE: AS NOTED	FILE: s2-72.04.dwg
DRAWN BY: BBF	DATE: 1/15/2004	<b>2.72-04</b>
CHECKED BY: REH		
APPROVED BY: TEB		

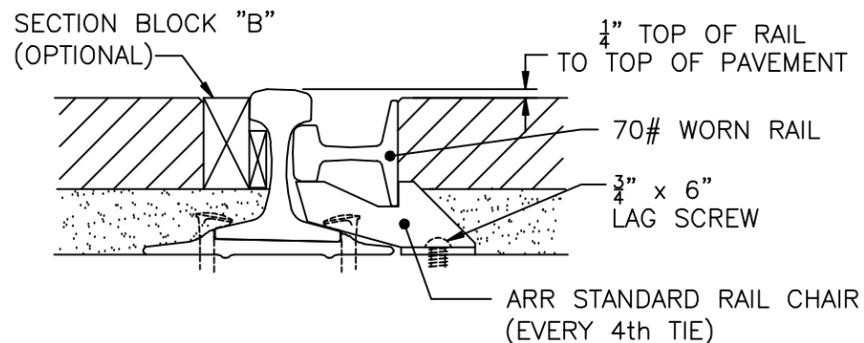
MINIMUM 6" D-1 (EXCEPT OVER TIE)  
 COMPACTED TO 100% OF MAXIMUM  
 DENSITY (INCLUDING AREA AROUND  
 AND BENEATH BASE OF RAIL)



**SECTION THROUGH TRACK**  
 SCALE: 3/8" = 1'-0"

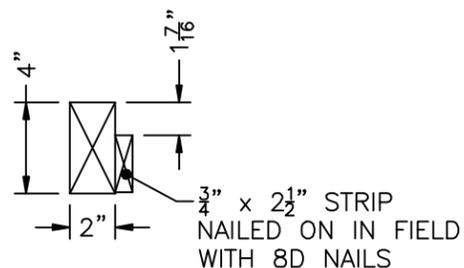


**TYPICAL PLAN OF PAVED CROSSINGS**  
 SCALE: 3/16" = 1'-0"

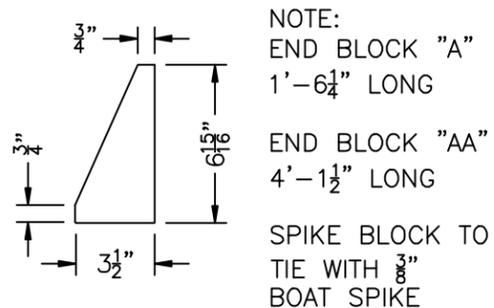


**TYPICAL SECTION - 115 LB. RE RAIL**  
 SCALE: 1-1/2" = 1'-0"

- NOTES**
1. TIE SPACING TO BE 19 1/2" C/C THROUGH CROSSING.
  2. ALL TIES, TIE PLATES, JOINT FASTENINGS, SPIKES, AND ASSOCIATED HARDWARE SHALL BE NEW MATERIAL, FURNISHED BY THE CONTRACTOR.
  3. NEW 115 LB. RAIL WILL BE USED AT THE OPTION OF THE RAILROAD, DELIVERED AT THE JOBSITE (INSTALLATION WILL BE THE CONTRACTOR'S RESPONSIBILITY).
  4. BEFORE INSTALLATION OF THE CROSSING MATERIALS, IT WILL BE NECESSARY TO RAISE THE TRACK THROUGH THE CROSSING TO PROVIDE ADEQUATE DRAINAGE.
  5. THE RAILROAD REQUIRES A MINIMUM OF 3 DAYS RAIL TRAFFIC OVER THE CROSSING PRIOR TO FINAL SURFACING OF THE RAILS. AFTER FINAL SURFACING THE RAIL JOINTS SHALL BE FIELD WELDED OR HUCK BOLTED.
  6. RAIL JOINTS MAY BE LOCATED WITHIN THE CROSSING IF WIDTH OF CROSSING EXCEEDS 62' SHOULDER TO SHOULDER. JOINTS MUST BE STAGGERED AND LOCATION APPROVED BY ARRC. JOINT IN CROSSING MUST BE THERMITE WELDED.



**SECTION - BLOCK "B"**  
 SCALE: 1-1/2" = 1'-0"



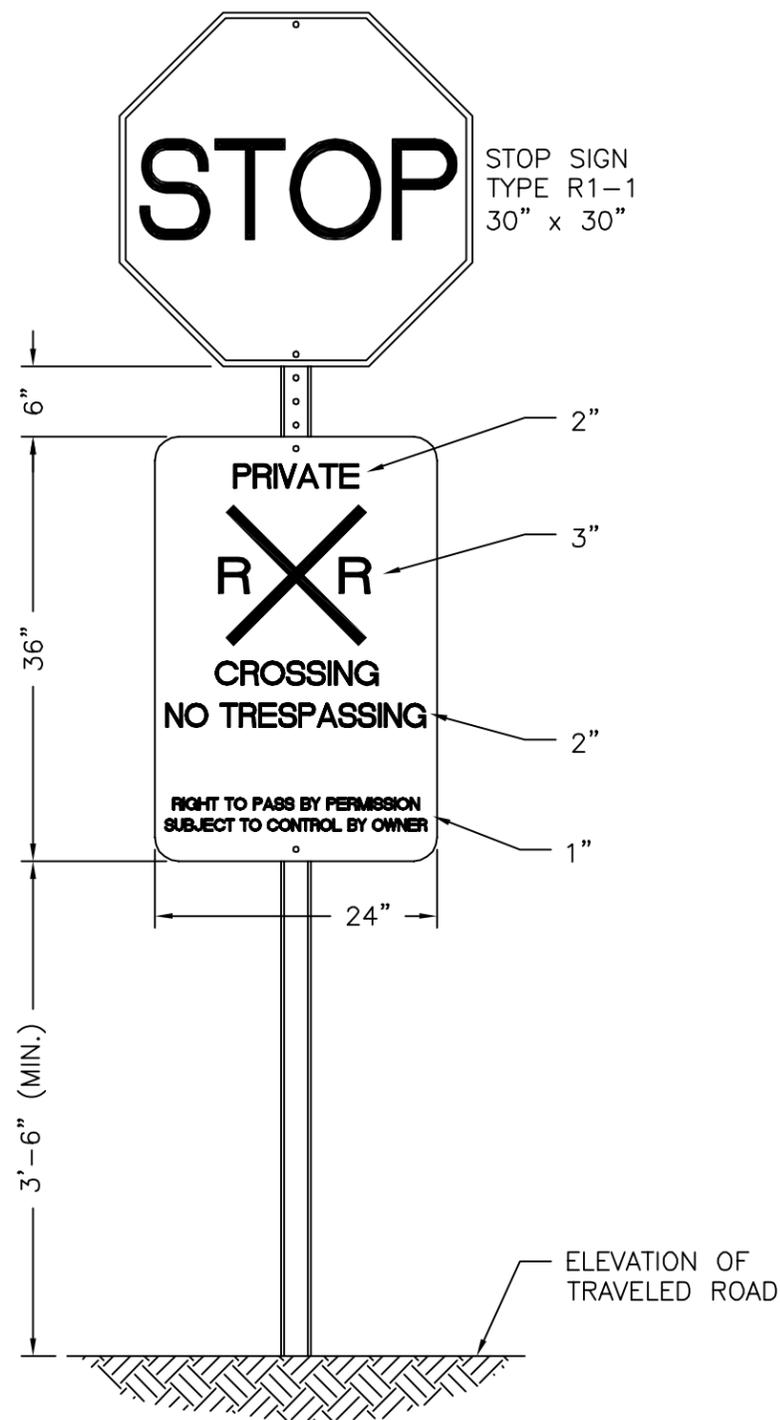
**SECTION - END BLOCKS "A" AND "AA"**  
 SCALE: 1-1/2" = 1'-0"



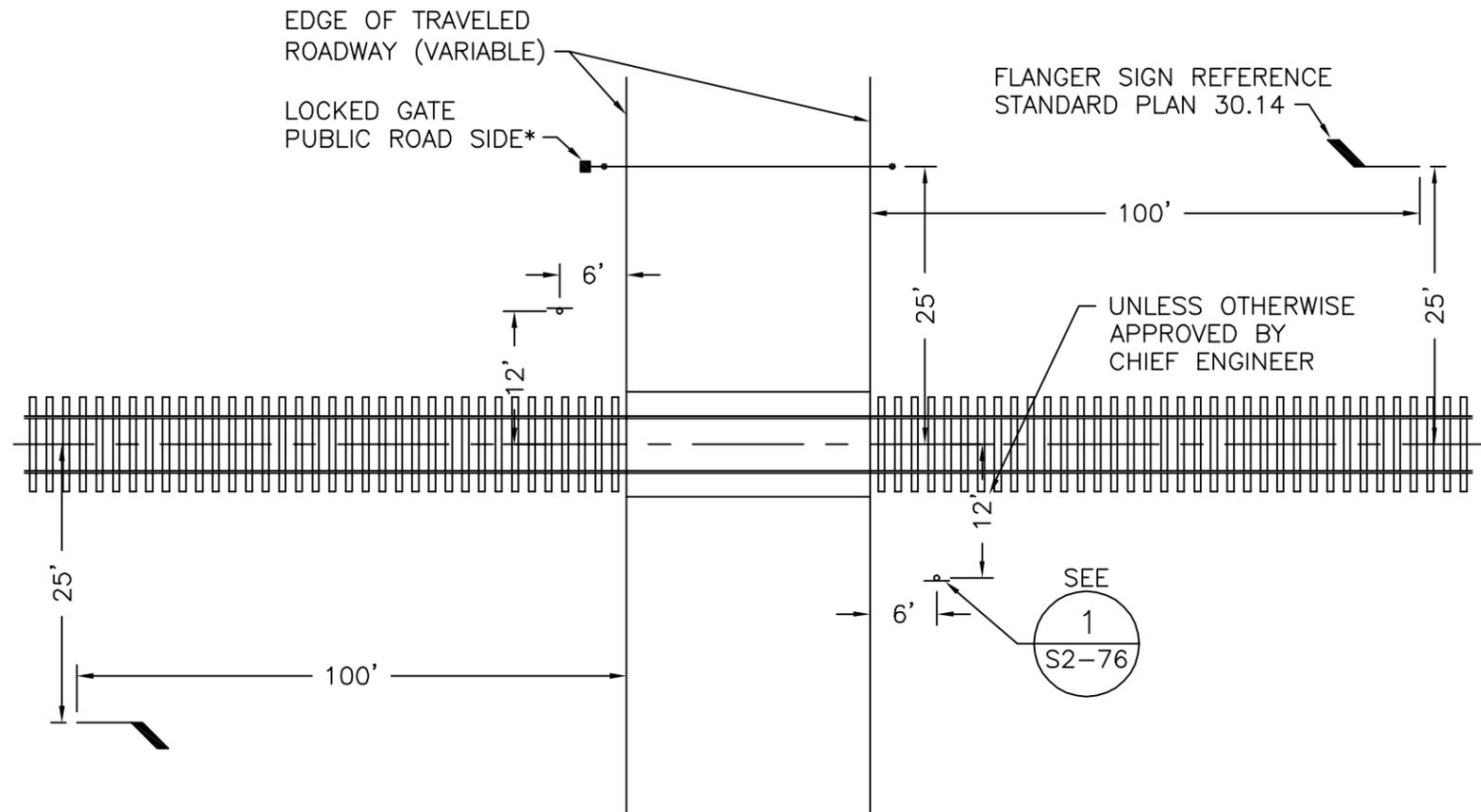
**ALASKA RAILROAD CORPORATION**  
 OFFICE OF THE CHIEF ENGINEER  
 P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456

STANDARD  
**ASPHALTIC CONCRETE PAVEMENT**  
**PRIMARY ROAD CROSSING**

DESIGNED BY:	SCALE: AS NOTED	FILE: a2.74-03.dwg
DRAWN BY: BBF	DATE: 5/02/03	<b>2.74-03</b>
APPROVED BY: ENG DEPT		



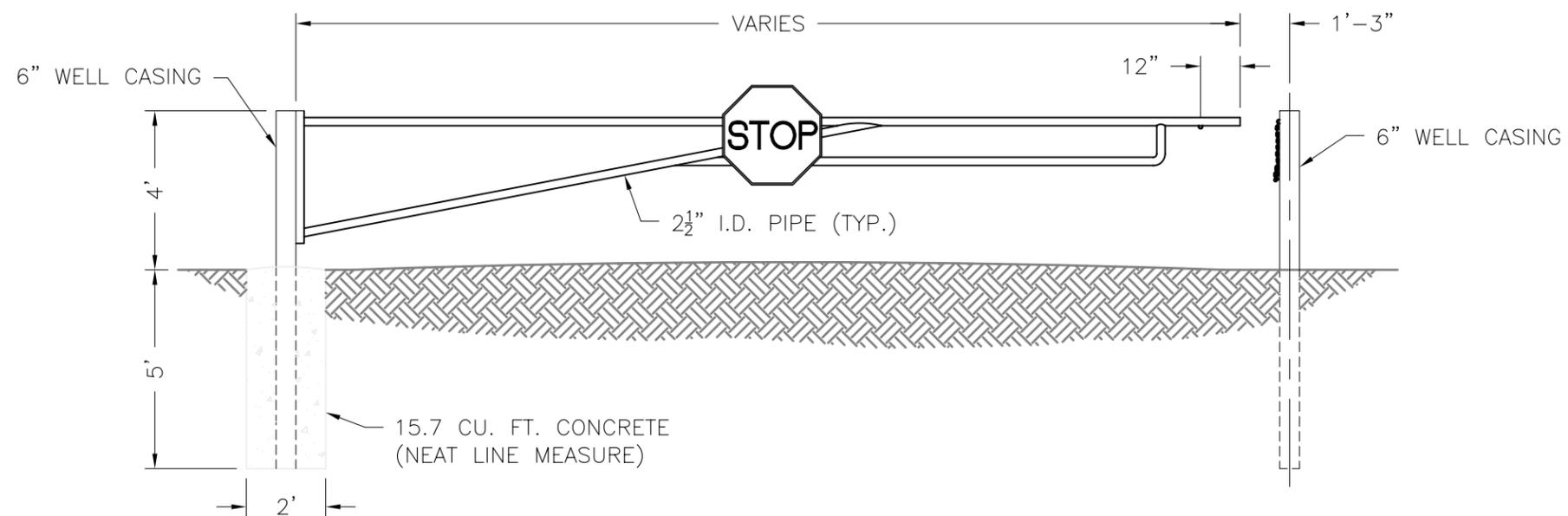
1 PRIVATE CROSSING SIGN DETAIL  
S2-76 SCALE: 3/4" = 1'-0"



2 PRIVATE CROSSING LAYOUT  
S2-76 SCALE: 1/16" = 1'-0"

\* GATE MUST BE DELETED IF PROVIDED IN PERMIT. SEE STANDARD PLAN 2.77 FOR RECOMMENDED GATE.

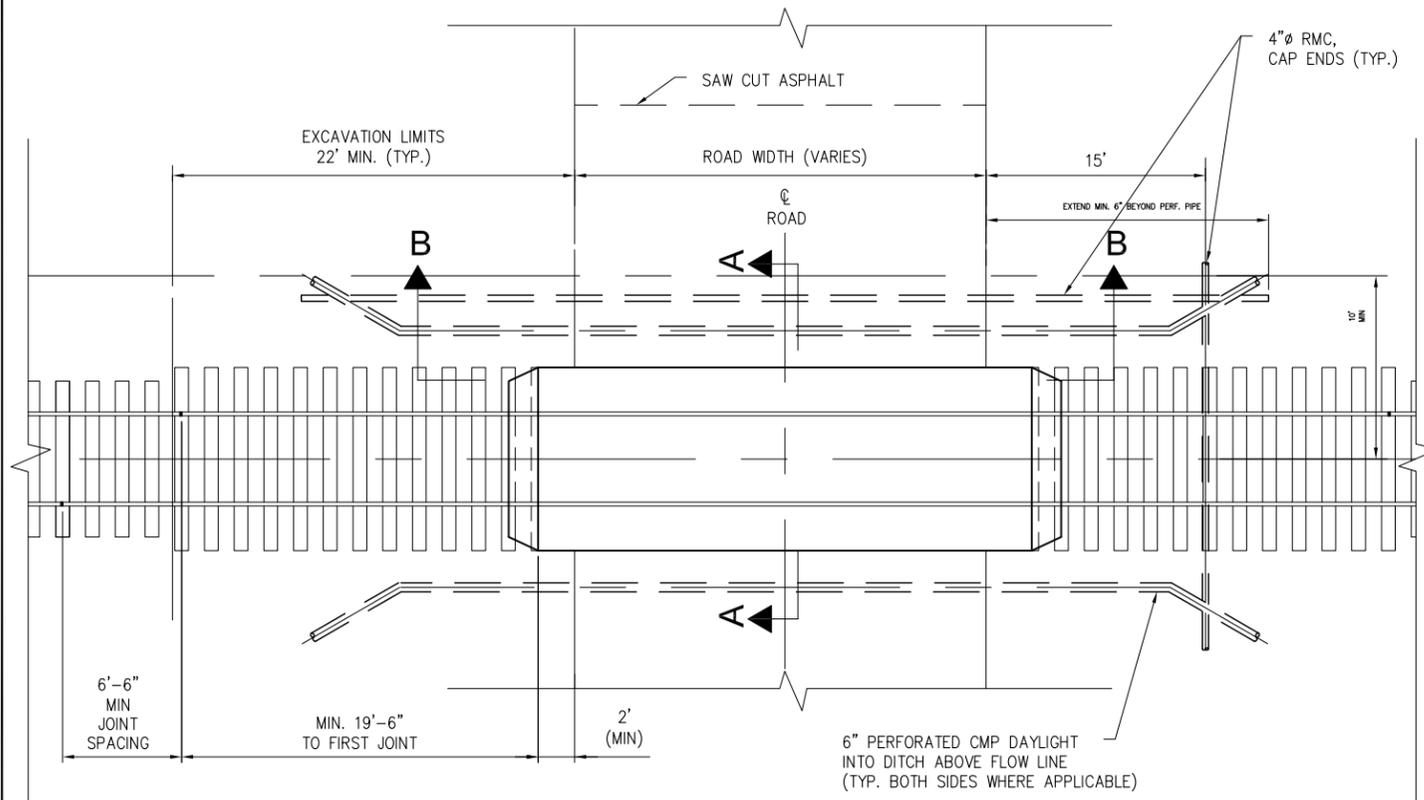
 <b>ALASKA RAILROAD CORPORATION</b> OFFICE OF THE CHIEF ENGINEER P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456		
STANDARD		
<b>PRIVATE ROAD CROSSING</b>		
APPROVED:	DATE:	
DESIGNED BY:	SCALE: AS NOTED	FILE: s2-76.dwg
DRAWN BY: BBF		<b>2.76</b>
APPROVED BY: ENG. DEPT	DATE: 5/02	



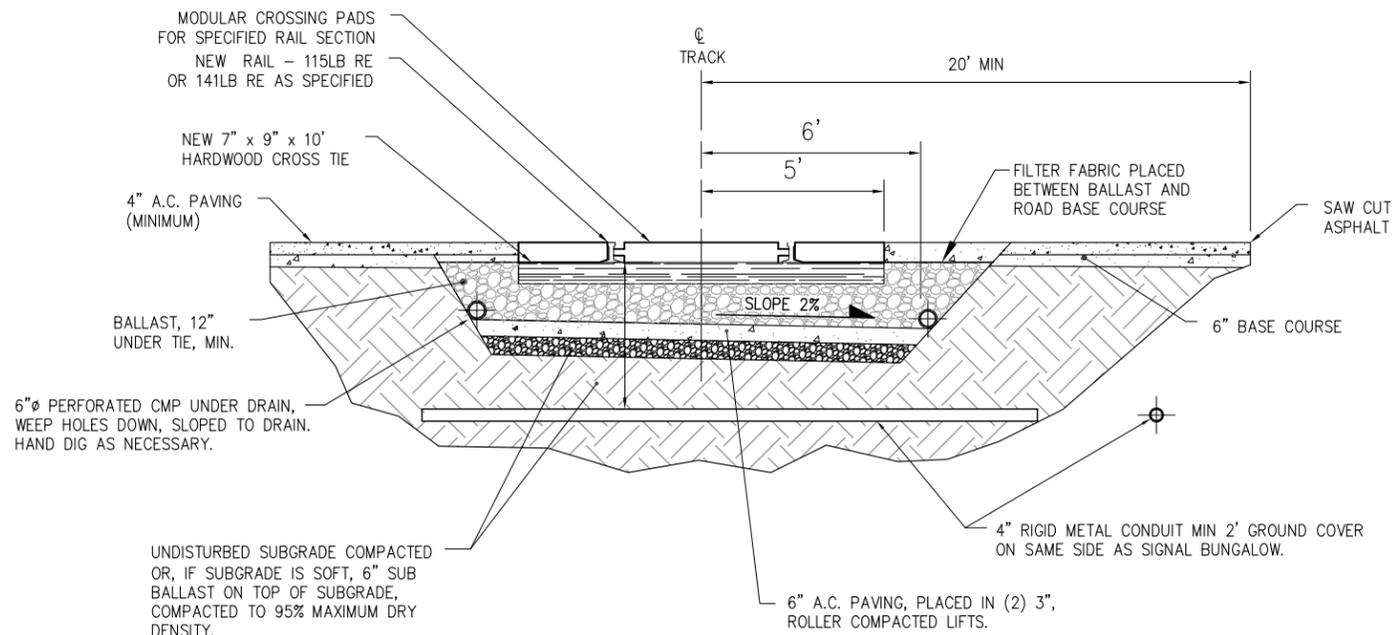
**CROSSING GATE**  
 SCALE: 1/4" = 1'-0"

**NOTES**  
 STOP SIGN REQUIRED.  
 GATE MUST BE HINGED OR  
 BLOCKED SO THAT IT CANNOT  
 SWING TOWARD TRACK.

 <b>ALASKA RAILROAD CORPORATION</b> OFFICE OF THE CHIEF ENGINEER <small>P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456</small>		
STANDARD		
<b>CROSSING GATE</b>		
APPROVED:		DATE:
DESIGNED BY:	SCALE: AS NOTED	FILE: s2-77.dwg
DRAWN BY: BBF		<b>2.77</b>
APPROVED BY: ENG DEPT	DATE: 5/02	



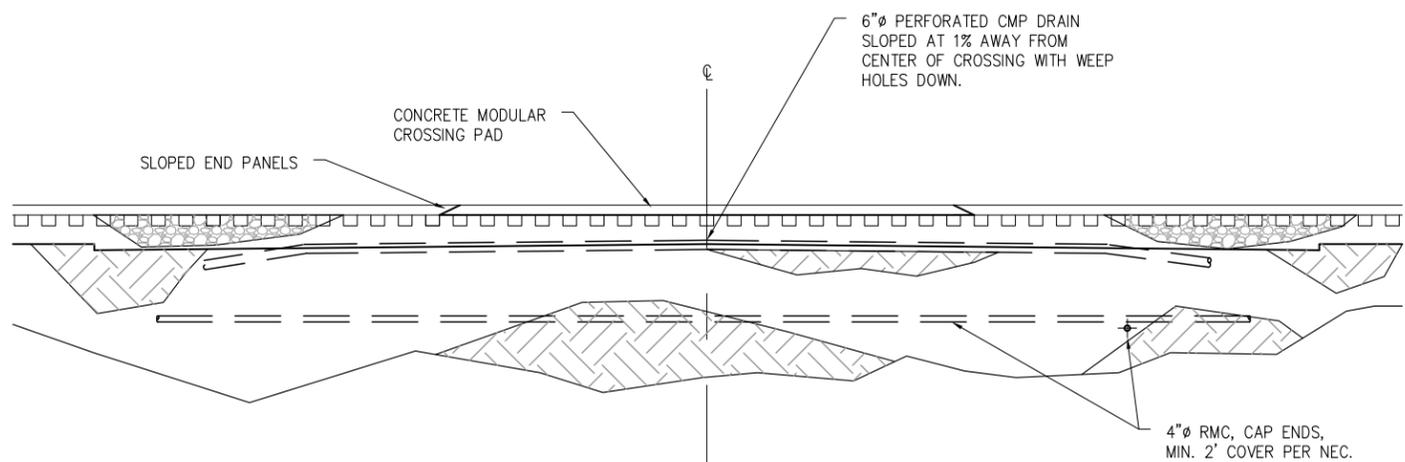
**PLAN**  
SCALE: 1" = 10'



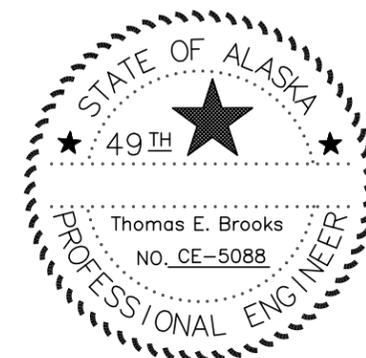
**SECTION A-A**  
SCALE: 1" = 5'

**GENERAL NOTES**

1. PROVIDE NEW 7"x9"x10' HARDWOOD CROSS TIES WITH PANDROL PLATES AND E-CLIPS ON 19-1/2" CENTER-TO-CENTER (OR PER MODULAR CROSSING MANUFACTURER'S RECOMMENDATION) THROUGH CROSSING AND 12 TIES BEYOND CROSSING IN BOTH DIRECTIONS.
2. MODULAR CROSSING PADS SHALL BE 8.125' LONG AND MANUFACTURED FROM CONCRETE SPECIFICALLY DESIGNED FOR RAILROAD CROSSING APPLICATIONS. THE PARTICULAR MANUFACTURER SHALL BE REGULARLY ENGAGED IN THE FABRICATION OF RAILROAD CROSSING MATERIALS AND APPROVED BY THE CHIEF ENGINEER.
3. CROSSING PADS LOCATED WITHIN 3' OR GREATER CURVES SHALL BE DESIGNED FOR THE SPECIFIC APPLICATION.
4. ALL MODULAR CROSSING PADS, HARDWARE, AND INSTALLATION PROCEDURES SHALL BE AS RECOMMENDED BY THE MANUFACTURER AND FOR THE RAIL SIZE USED.
5. ALL RAIL JOINTS MUST BE WELDED THROUGHOUT THE CROSSING. NO JOINTS ALLOWED WITHIN 19.5' OF THE CROSSING PANEL, WITH JOINTS STAGGERED MIN. 6.5'. WELDING KITS AND WELDER PROVIDED BY THE CONTRACTOR MUST BE APPROVED BY THE CHIEF ENGINEER. ALL WELDS IN CROSSING SHALL BE GROUND FLUSH SO AS NOT TO INTERFERE WITH FLANGE FILLER.
6. THE INNER 2 HOLES SHALL BE DRILLED ON NEW RAIL, AND CONNECTED TO EXISTING RAIL WITH NEW 36" ANGLE BARS AND BOLTS.
7. TO MINIMIZE SETTLEMENT, KEEP EXCAVATION FOR UNDER DRAIN AND CONDUITS TO A MINIMUM. COMPACT BACKFILL IN LIFTS NOT EXCEEDING 6" TO 95% OF MAXIMUM DRY DENSITY.
8. IT WILL BE NECESSARY IN MOST CASES TO RAISE THE TRACK THROUGH THE CROSSING TO MATCH FINAL TRACK DESIGN GRADE. FINAL TRACK DESIGN GRADE SHALL BE APPROVED BY THE CHIEF ENGINEER. RUNOFF OF TRACK RAISE SHALL BE NO GREATER THAN 1/4" PER 62 FEET.
9. MINIMUM OF THREE DAYS OF RAIL TRAFFIC REQUIRED OVER NEWLY CONSTRUCTED TRACK PRIOR TO FINAL SURFACING OF THE TRACK.
10. FINAL INSTALLATION OF MODULAR CROSSING PANELS CANNOT BEGIN UNTIL FINAL SURFACING OF THE TRACK IS COMPLETED.
11. DRAINAGE FROM ROAD SURFACE SHALL NOT DRAIN TOWARD CROSSING.
12. BOX ANCHOR EVERY TIE FOR 184 TIES BEYOND CROSSING PADS IN BOTH DIRECTIONS. PANDROL PLATES COUNT AS BOX ANCHORS.



**SECTION B-B**  
SCALE: 1" = 10'



**BEFORE YOU DIG  
CALL FOR FREE  
UNDERGROUND  
LOCATION**

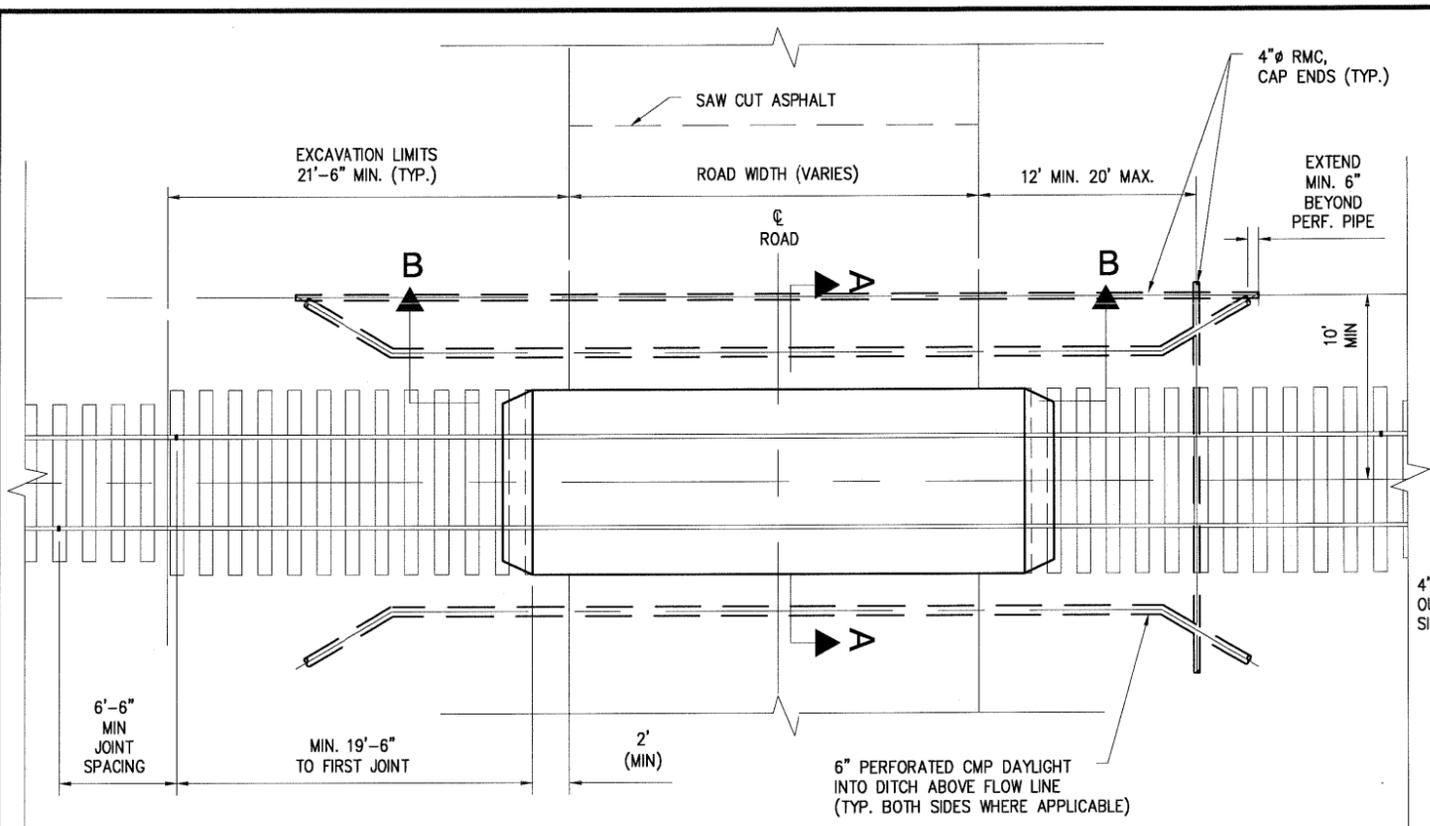
**Locate Call Center of Alaska**  
Anchorage Area.....278-3121  
Statewide.....800-478-3121  
who will notify subscribed utilities only.  
Other utilities need to be contacted  
individually.

**ALASKA RAILROAD CORPORATION**  
OFFICE OF THE CHIEF ENGINEER  
P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456

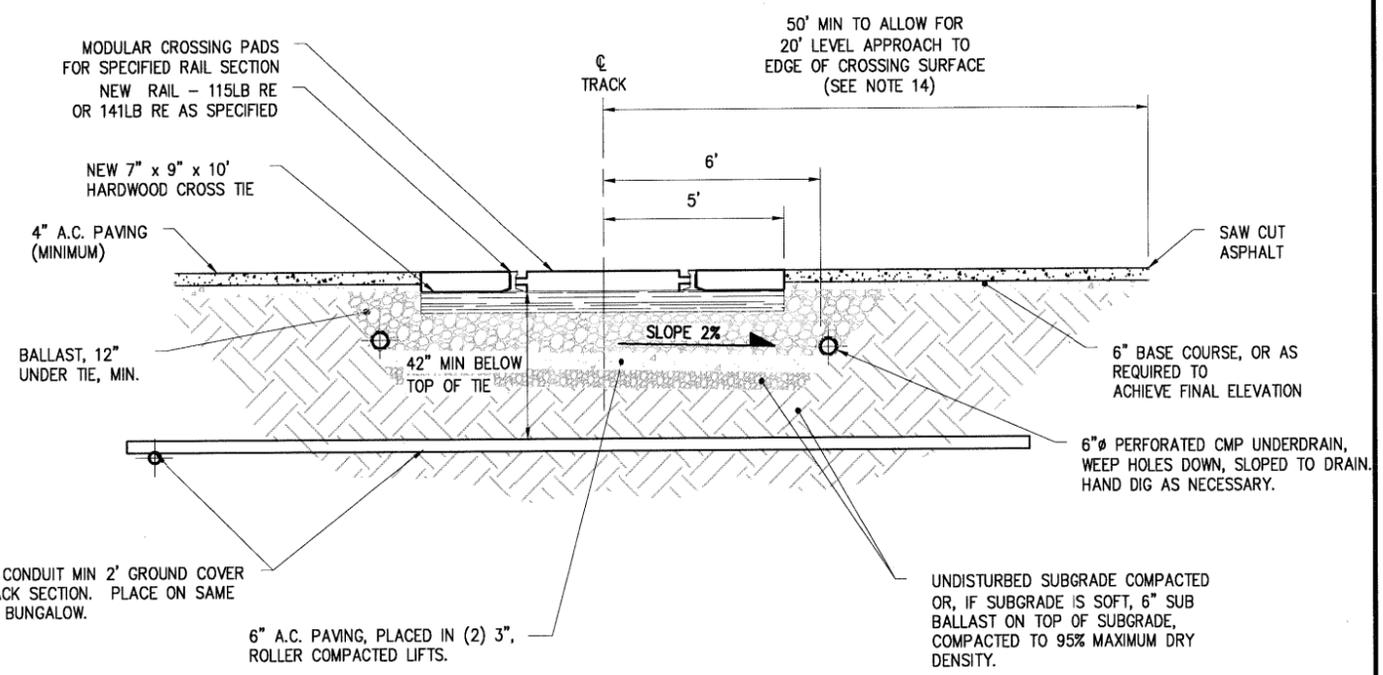
STANDARD  
**MODULAR CROSSING**

APPROVED:	DATE:
DESIGNED BY: REH	SCALE: AS NOTED
DRAWN BY: BBF	FILE: s2.78-05.dwg
CHECKED BY: BBF	DATE: 6/20/2005
APPROVED BY: IEB	<b>2.78-05</b>

NO.	DATE	REVISION	BY
2.	6/20/2005	ADDED A.C. PAVING AND REVISED FILTER FAB.	BBF
1.	1/28/2004	ADDED NOTE 3. AND 141LB AB RAIL	BBF



**PLAN**  
SCALE: 1:10'

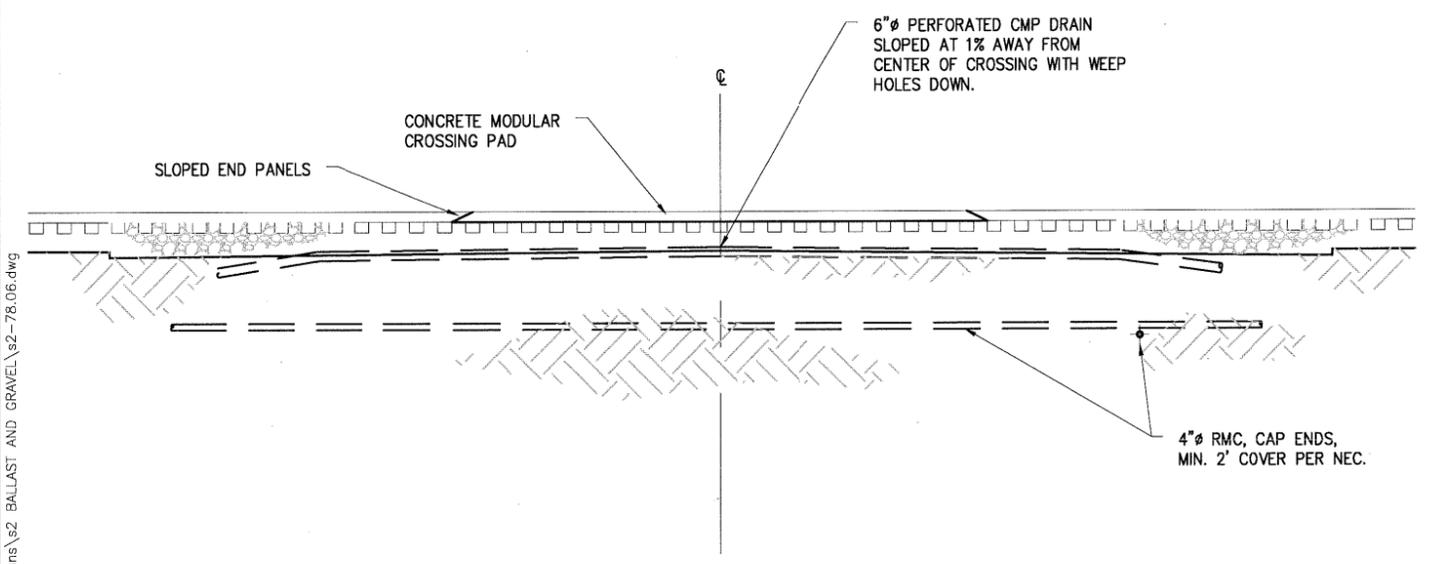


**SECTION A-A**  
SCALE: 1:5'



**GENERAL NOTES**

1. PROVIDE NEW 7"x9"x10" HARDWOOD CROSS TIES WITH PANDROL PLATES AND E-CLIPS ON 19-1/2" CENTER-TO-CENTER (OR PER MODULAR CROSSING MANUFACTURER'S RECOMMENDATION) THROUGH CROSSING AND 12 TIES BEYOND CROSSING IN BOTH DIRECTIONS.
2. MODULAR CROSSING PADS SHALL BE 8.125' LONG AND MANUFACTURED FROM CONCRETE SPECIFICALLY DESIGNED FOR RAILROAD CROSSING APPLICATIONS. THE PARTICULAR MANUFACTURER SHALL BE REGULARLY ENGAGED IN THE FABRICATION OF RAILROAD CROSSING MATERIALS AND APPROVED BY THE CHIEF ENGINEER.
3. CROSSING PADS LOCATED WITHIN 3' OR GREATER CURVES SHALL BE DESIGNED FOR THE SPECIFIC APPLICATION.
4. ALL MODULAR CROSSING PADS, HARDWARE, AND INSTALLATION PROCEDURES SHALL BE AS RECOMMENDED BY THE MANUFACTURER AND FOR THE RAIL SIZE USED.
5. ALL RAIL JOINTS MUST BE WELDED THROUGHOUT THE CROSSING. NO JOINTS ALLOWED WITHIN 19.5' OF THE CROSSING PANEL, WITH JOINTS STAGGERED MIN. 6.5'. WELDING KITS AND WELDER PROVIDED BY THE CONTRACTOR MUST BE APPROVED BY THE CHIEF ENGINEER. ALL WELDS IN CROSSING SHALL BE GROUND FLUSH SO AS NOT TO INTERFERE WITH FLANGE FILLER.
6. THE INNER 2 HOLES SHALL BE DRILLED ON NEW RAIL, AND CONNECTED TO EXISTING RAIL WITH NEW 36" ANGLE BARS AND BOLTS.
7. TO MINIMIZE SETTLEMENT, KEEP EXCAVATION FOR UNDER DRAIN AND CONDUITS TO A MINIMUM. COMPACT BACKFILL IN LIFTS NOT EXCEEDING 6" TO 95% OF MAXIMUM DRY DENSITY.
8. IT WILL BE NECESSARY IN MOST CASES TO RAISE THE TRACK THROUGH THE CROSSING TO MATCH FINAL TRACK DESIGN GRADE. FINAL TRACK DESIGN GRADE SHALL BE APPROVED BY THE CHIEF ENGINEER. RUNOFF OF TRACK RAISE SHALL BE NO GREATER THAN 1/4" PER 62 FEET.
9. MINIMUM OF THREE DAYS OF RAIL TRAFFIC REQUIRED OVER NEWLY CONSTRUCTED TRACK PRIOR TO FINAL SURFACING OF THE TRACK.
10. FINAL INSTALLATION OF MODULAR CROSSING PADS CANNOT BEGIN UNTIL FINAL SURFACING OF THE TRACK IS COMPLETED.
11. DRAINAGE FROM ROAD SURFACE SHALL NOT DRAIN TOWARD CROSSING.
12. BOX ANCHOR EVERY TIE FOR 184 TIES BEYOND CROSSING PADS IN BOTH DIRECTIONS. PANDROL PLATES COUNT AS BOX ANCHORS.
13. EXTEND ROAD SURFACE LEVEL WITH CROSSING SURFACE A MINIMUM OF 20' BEYOND EDGE OF CROSSING.
14. FOR A TRACK ELEVATION CHANGE OF 3" OR LESS, SAW CUT AND REMOVE PAVEMENT A MINIMUM OF 50 FT FROM THE CENTERLINE. FOR EVERY 1" OF RAISE GREATER THAN 3", CUT THE ASPHALT BACK AN ADDITIONAL 10 FT.



**SECTION B-B**  
SCALE: 1:10'

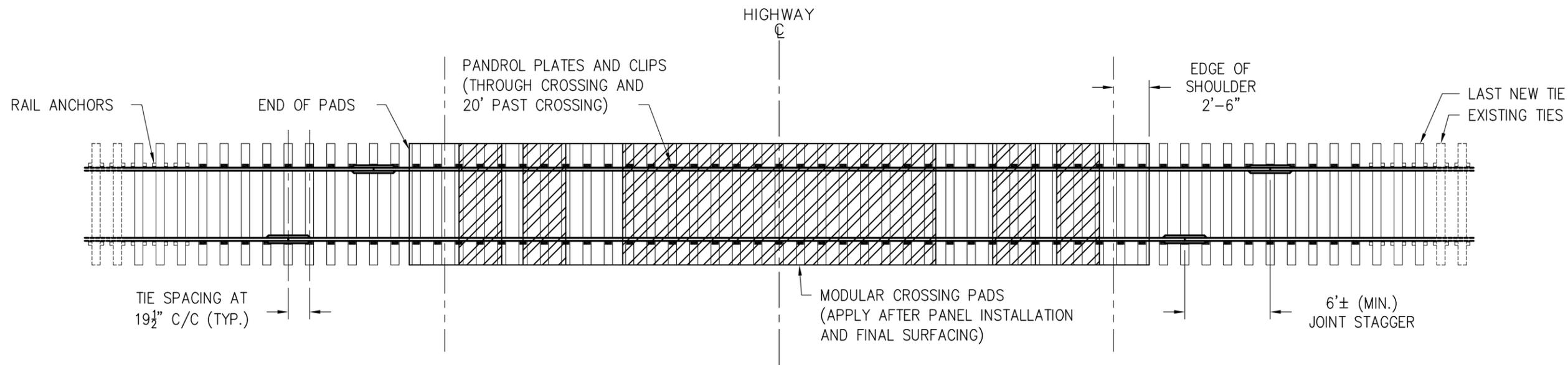


**BEFORE YOU DIG  
CALL FOR FREE  
UNDERGROUND  
LOCATION**

Locate Call Center of Alaska  
Anchorage Area.....278-3121  
Statewide.....800-478-3121  
who will notify subscribed utilities only.  
Other utilities need to be contacted  
individually.

<b>ALASKA RAILROAD CORPORATION</b> OFFICE OF THE CHIEF ENGINEER P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456 STANDARD		
<b>MODULAR CROSSING</b>		
APPROVED:	DATE:	
DESIGNED BY: JLS	SCALE: AS NOTED	FILE: s2-78.06.dwg
DRAWN BY: BBF		
CHECKED BY: JLS		
APPROVED BY: TEB	DATE: 9/18/2006	<b>2.78-06</b>

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**MODULAR HIGHWAY CROSSING PANEL**

SCALE: 1/8" = 1'-0"



**MODULAR HIGHWAY CROSSING PANEL**

NOT TO SCALE

**GENERAL NOTES**

**TIES** NEW 7" x 9" HARDWOOD CROSS TIES PER ARRC SPECIFICATIONS. LENGTH AND SPACING OF TIES SHALL CONFORM TO THE MANUFACTURER'S SPECIFICATION FOR MODULAR PAD MATERIALS BEING USED.

**PANDROL PLATES** NEW 7 3/4" x 14" FOR 115 LB. RAIL. ARRC STANDARD PLAN 4.12. TWO TIE PLATES REQUIRED PER TIE, EXCEPT TIES WITH PANDROL PLATES.

**TIE PLATES** NEW 7 3/4" x 15 3/16" (P26M) TIE PLATES. REFERENCE PANDROL DRAWING No. 6255. TWO PLATES PER TIE REQUIRED ON ALL TIES THROUGH CROSSING AREA AND AT LEAST 20' BEYOND EACH END OF THE CROSSING PAD.

**CAMCAR SCREWS** NEW 1 5/8" x 6" - 4 REQUIRED PER PANDROL PLATE, TWO ON GAUGE SIDE, TWO ON FIELD SIDE.

**TRACK SPIKES** NEW 5/8" x 6", ARR STANDARD PLAN 8.1 THREE SPIKES REQUIRED PER TIE PLATE, TWO ON GAUGE SIDE, ONE ON FIELD SIDE (ARRC STANDARD PLAN 1.16).

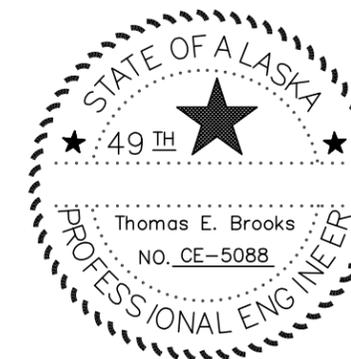
**PANDROL CLIPS** PANDROL SPRING CLIPS SPECIFICALLY DESIGNED FOR USE WITH SPECIFIED PANDROL TIE PLATES SHALL BE INSTALLED WITH EACH PANDROL PLATE AS RECOMMENDED BY MANUFACTURER.

**ANCHORS** NEW UNIT RAIL PRODUCTS "UNIT IV" DRIVE-ON TYPE ANCHOR OR EQUAL. ALTERNATING TIES SHALL BE ANCHORED FOR 200' PAST EDGE OF CROSSING. EVERY THIRD TIE SHALL BE ANCHORED THEREAFTER (4 ANCHORS PER TIE). ANCHORS ARE NOT REQUIRED ON TIES WITH PANDROL PLATES AND CLIPS.

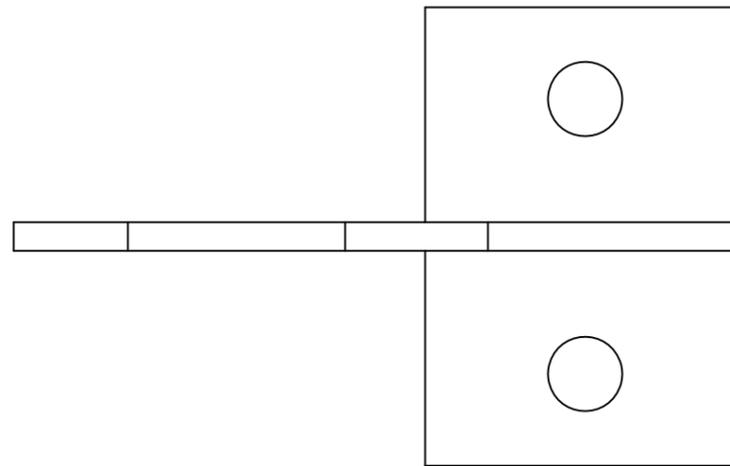
**RAIL** NEW 78'-80', 115 LB. RE CARBON STEEL RAIL. IF HIGHWAY WIDTH EXCEEDS 62' SHOULDER TO SHOULDER, TWO 78' TRACK PANELS MUST BE PROVIDED. JOINT STAGGER SHALL BE LAID AS TO ELIMINATE JOINTS WITHIN THE CROSSING AND SHALL NOT BE LESS THAN 6'. LOCATION OF ALL JOINTS MUST BE APPROVED BY ARRC PRIOR TO CONSTRUCTION OF PANELS. NEW 36" HEADFREE JOINT BARS FOR 115 LB RE RAIL ARR STANDARD PLAN 5.12. JOINT STAGGER TO BE A MINIMUM OF 6' TO BE DETERMINED IN THE FIELD.

**JOINT BARS** NEW 1 1/8" x 6" BOLTS WITH WASHERS AND NUTS ARRC STANDARD PLAN 6.1 AND 7.0. 6 BOLTS PER JOINT.

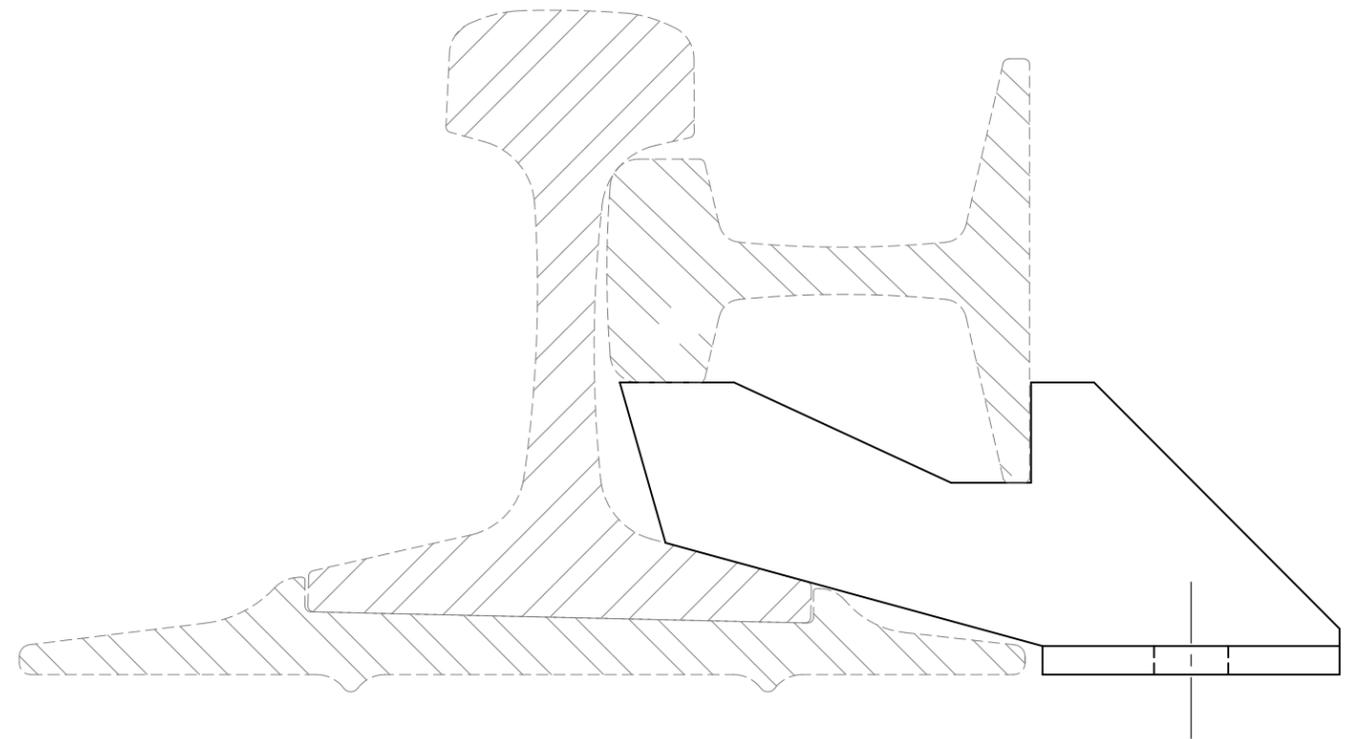
**TRACK BOLTS**



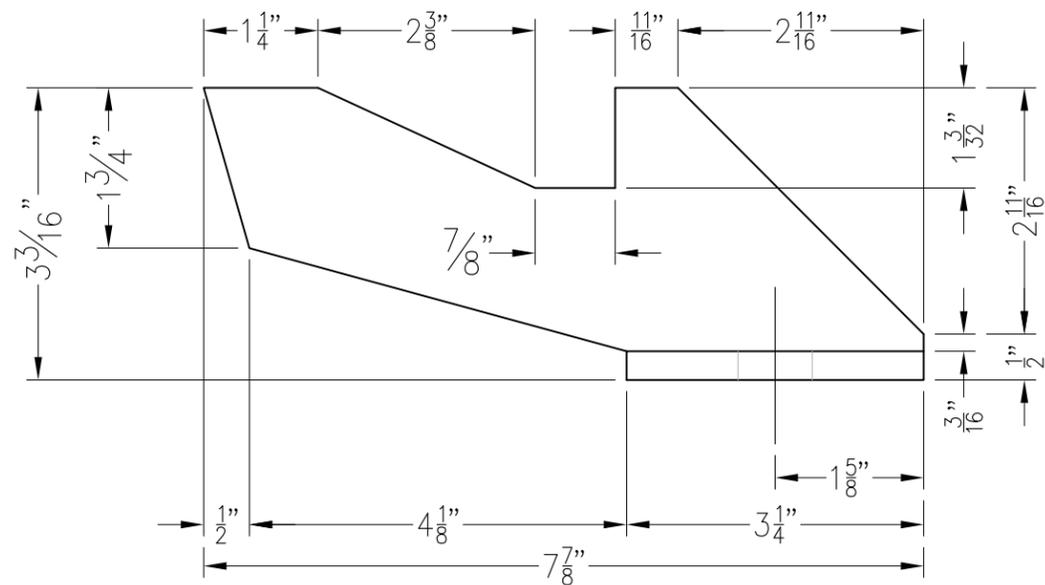
 <b>ALASKA RAILROAD CORPORATION</b> OFFICE OF THE CHIEF ENGINEER P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456		
STANDARD <b>MODULAR CROSSING          PANEL CONSTRUCTION</b>		
APPROVED:	DATE:	
DESIGNED BY:	SCALE: AS NOTED	FILE: s2-79.dwg
DRAWN BY: BBF	APPROVED BY: ENG DEPT	DATE: 5/02/03
		<b>2.79-03</b>



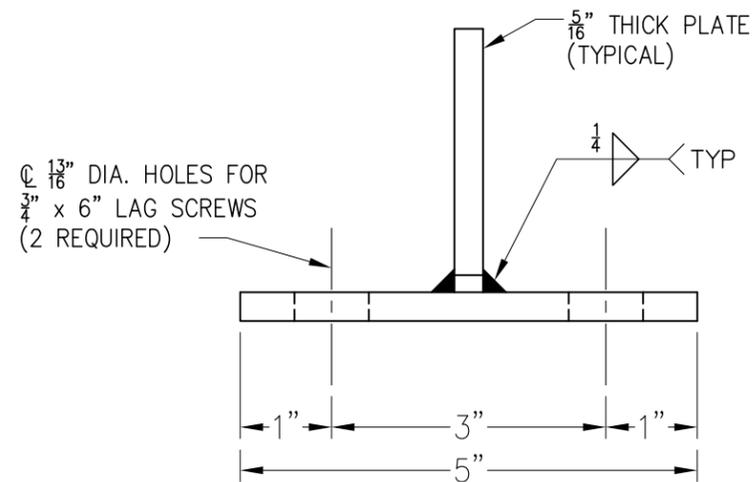
**TOP VIEW**  
1/2" = 1"



**ASSEMBLED VIEW**  
HALF SIZE



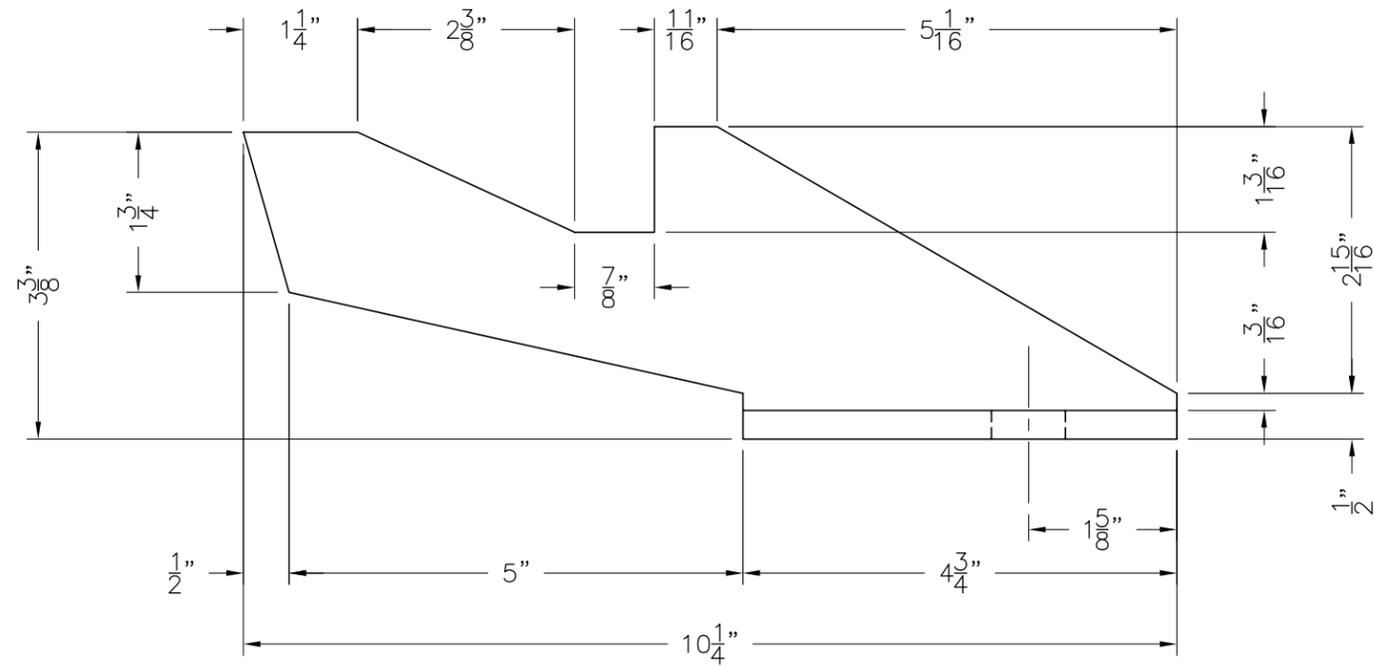
**SIDE VIEW**  
HALF SIZE



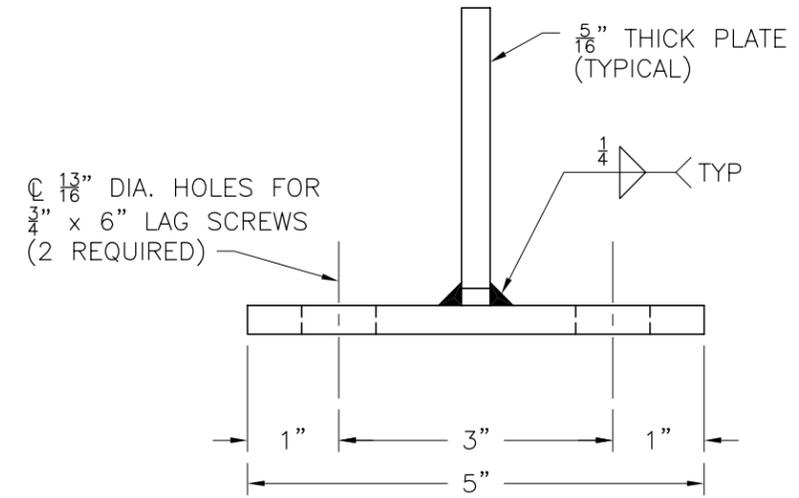
**FRONT VIEW**  
HALF SIZE

5/16" CARBON STEEL

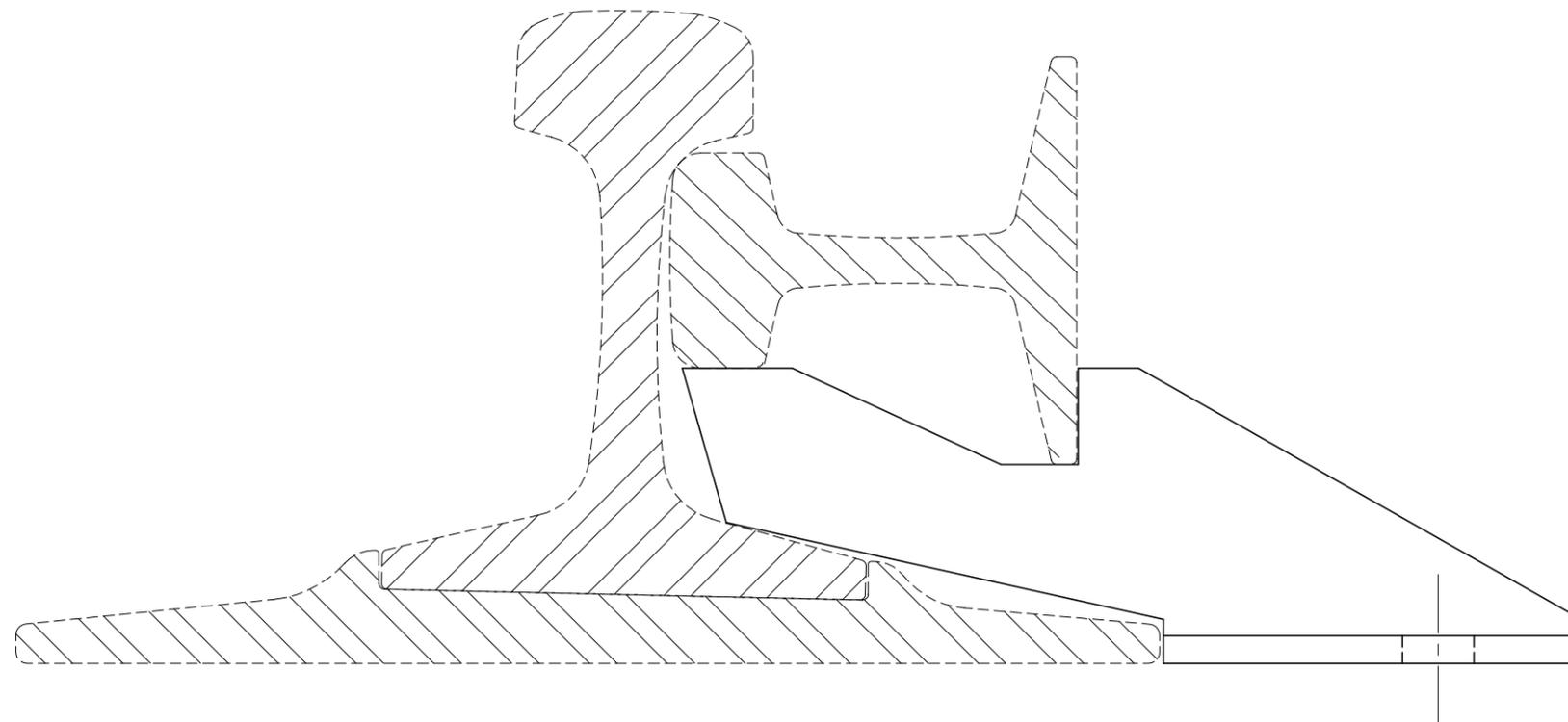
 <b>ALASKA RAILROAD CORPORATION</b> OFFICE OF THE CHIEF ENGINEER P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456 STANDARD		
<b>RAIL CHAIR FOR 11" TIE PLATE</b>		
APPROVED:	DATE:	
DESIGNED BY:	SCALE: AS NOTED	FILE:s2-80.06.dwg
DRAWN BY: rsm	DATE: 8/11/2002	<b>2.80-06</b>
CHECKED BY:		
APPROVED BY: TEB		



**SIDE VIEW**  
HALF SIZE



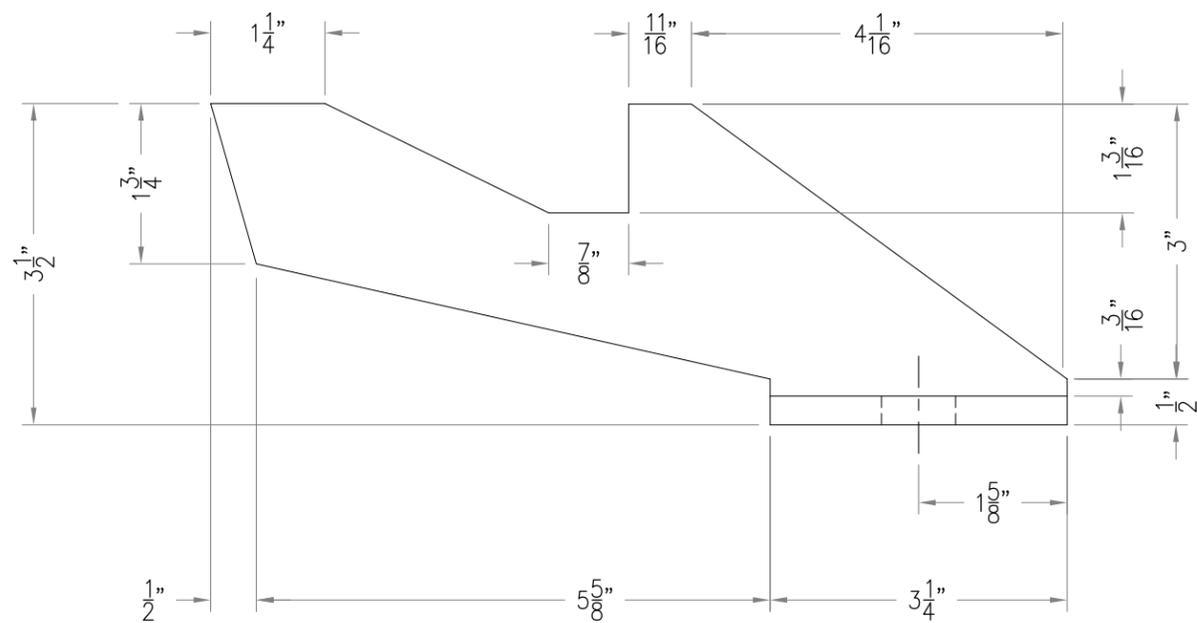
**FRONT VIEW**  
HALF SIZE



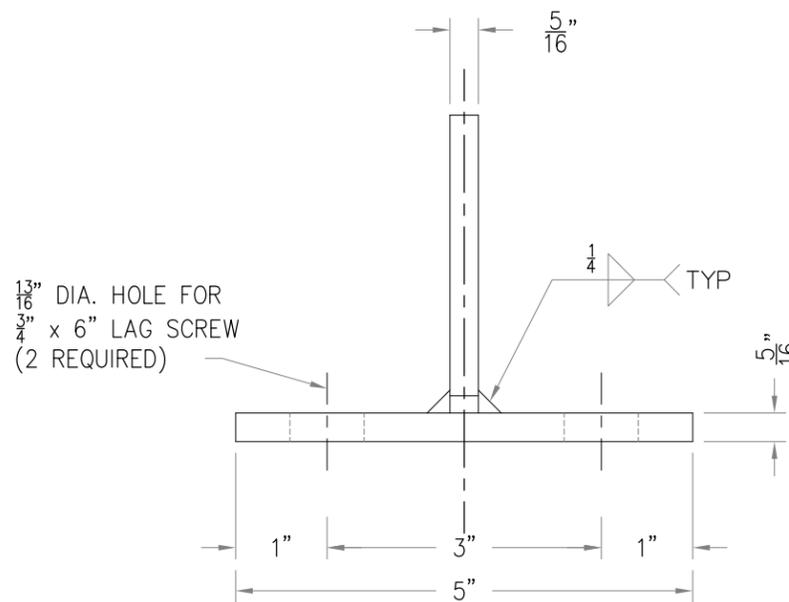
**ASSEMBLED VIEW**  
HALF SIZE

5/16" CARBON STEEL

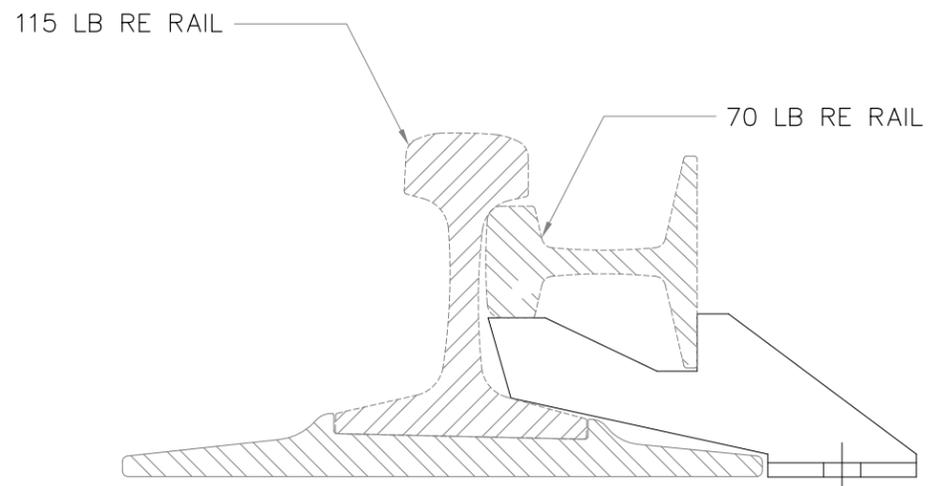
 <b>ALASKA RAILROAD CORPORATION</b> OFFICE OF THE CHIEF ENGINEER P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456		
STANDARD		
<b>RAIL CHAIR FOR 13' TIE PLATE</b>		
APPROVED:	DATE:	
DESIGNED BY:	SCALE: AS NOTED	FILE: s2-81.dwg
DRAWN BY: BBF	APPROVED BY: ENG DEPT	DATE: 5/02
		<b>2.81</b>



**SIDE VIEW**  
HALF SIZE



**FRONT VIEW**  
HALF SIZE



 <b>ALASKA RAILROAD CORPORATION</b> OFFICE OF THE CHIEF ENGINEER P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500 (907) 265-2456		STANDARD <b>RAIL CHAIR FOR 14" TIE PLATE FOR          115 LBS TRACK W/70 LB MUD RAIL</b>	
		APPROVED: _____ DATE: _____	FILE: s2-82.dwg
DESIGNED BY: _____ DRAWN BY: SJF APPROVED BY: ENG DEPT	SCALE: AS NOTED DATE: 4/02	<b>2.82</b>	